ISO/TS 16949

TRIM-LOK® INC.

TRIMS AND SEALS
Since 1971

METRIC CATALOG 700M

FEATURED PRODUCTS

Trim-Seal
Pages 18-20

Co-Extruded
Trim-Seal
Page 21

Rubber-Seal
Pages 30-36

Custom Rubber
Extrusion
Capabilities
Page 43

Our products use
3M Attachment Tapes

Inches and Decimal Equivalent

DECIMALS	MILLIMETERS	INCHES			
.01562	0.3968	1/64”			
.03125	0.7937		1/32”		
.04687	1.19062	3/64”			
.0625	1.5875			1/16”	
.07812	1.98437	5/64”			
.09375	2.38125		3/32”		
.10937	2.77812	7/64”			
.125	3.1780				1/8”
.14062	3.57187	9/64”			
.15625	3.96875		5/32”		
.17187	4.36562	11/64”			
.1875	4.76250			3/16”	
.20312	5.15937	13/64”			
.21875	5.55625		7/32”		
.23437	5.95312	15/64”			
.250	6.3499				1/4”
.2656	6.7467	17/64”			
.2812	7.1436		9/32”		
.2968	7.5405	19/64”			
.3125	7.9374			5/16”	
.3281	8.3342	21/64”			
.3437	8.7311		11/32”		
.3593	9.1280	23/64”			
.375	9.5249				3/8”
.3906	9.9217	25/64”			
.4062	10.7154		13/32”		
.4220	10.3186	27/64”			
.4375	11.1124			7/16”	
.4531	11.5092	29/64”			
.4687	11.9061		15/32”		
.4843	12.3029	31/64”			
.500	12.6998				1/2”
.5156	13.0967	33/64”			
.5312	13.4936		17/32”		
.5468	13.8904	35/64”			
.5625	14.2873			9/16”	
.5781	14.6841	37/64”			
.5937	15.0811		19/32”		
.6093	15.4779	39/64”			
.625	15.8748		5/8”		
.6406	16.2716	41/64”			
.6562	16.6685		21/32”		
.6718	17.0654	43/64”			
.6875	17.4623			11/16”	
.7031	17.8591	45/64”			
.7187	18.2560		23/32”		
.7343	18.6528	47/64”			
.750	19.0498				3/4”
.7656	19.4466	49/64”			
.7812	19.8435		25/32”		
.7968	20.2403	51/64”			
.8125	20.6373			13/16”	
.8281	21.0341	53/64”			
.8437	21.4310		27/32”		
.8593	21.8278	55/64”			
.875	22.2247				7/8”
.8906	22.6215	57/64”			
.9062	23.0185		29/32”		
.9218	23.4153	59/64”			
.9375	23.8122			15/16”	
.9531	24.2090	61/64”			
.9687	24.6060		31/32”		
.9843	25.0028	63/64”			
1.000	25.3997				1”

1-888-874-6565
TRIM-LOK® INC.
www.trimlok.com

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EDGE TRIM

Edge Trim is a flexible PVC trim with individual internal metal clips and gripping tongues to provide a stronger grip.

Individual Metal Clips Retain a Permanent Grip

Strong Gripping Tongue

Many Applications

- Sharp Edges
- Boats
- Forklifts
- Golf Carts
- Helmets
- Truck Cabs
- Fiberglass
- Computer Cabinets
- Tractor Cabs
- Riding Mowers
- Machinery Guards
- Sheet Metal
- Playground Equipment
- And Many More

Check out our How to Install video at:
www.edge-trim-install.info

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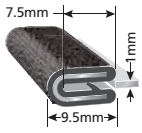
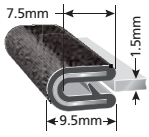
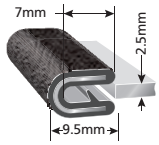
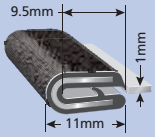
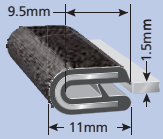
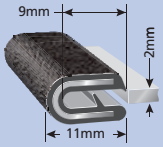
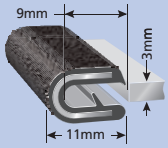
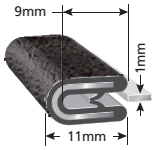
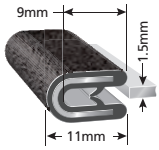
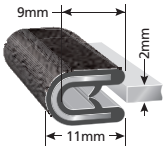
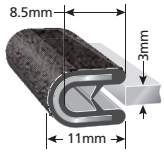
EDGE TRIM

1 TRIM EDGE THICKNESS

DIMENSIONS ARE IN MILLIMETERS

0.5mm	1mm	1.5mm	2.5mm	3mm	2 Trim Series	3 Trim Color	4 Texture	Clip
x1/64	 x1/32	 x1/16	 x3/32		62 Series	White	Coarse Sand	Alum.
						Black	Pebble Sand	
See page 7 for "How to Order" Instructions	 x1/32	 x1/16	 x3/32	 x1/8	75 Series	White	Coarse Sand	Alum.
						Black	Pebble Sand	
						Light Grey	Coarse	
	 x1/32	 x1/16	 x3/32	 x1/8	750 Series	Black	Leather	Alum.

Product Specifications:
Recommended temperature rating for general applications: -29˚C. through +70˚C.

Outer Coating Material:
Vinyl (PVC), Hardness: 85 Durometer (Shore A)

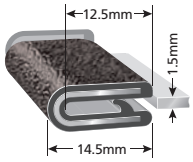
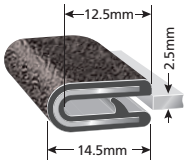
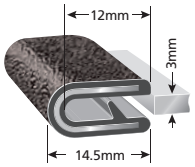
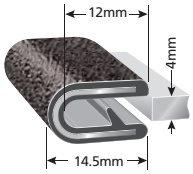
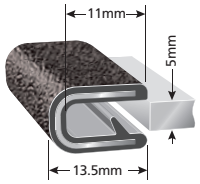
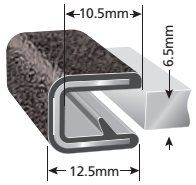
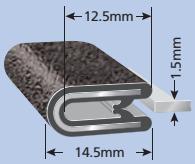
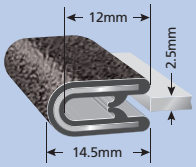
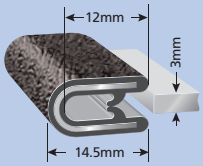
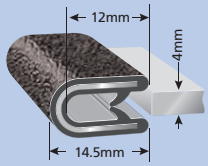
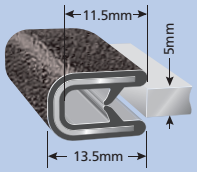
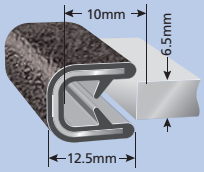
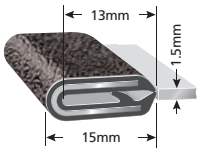
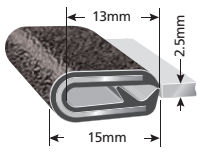
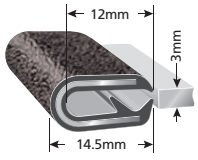
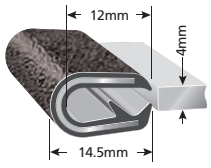
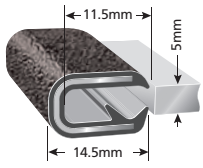
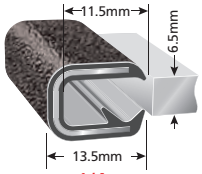
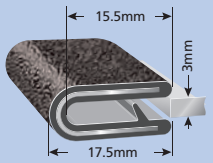
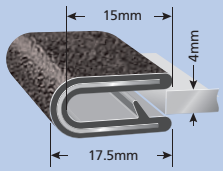
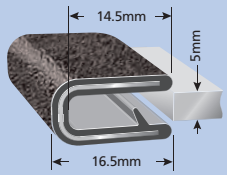
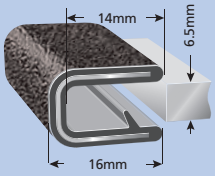
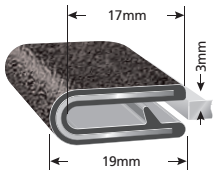
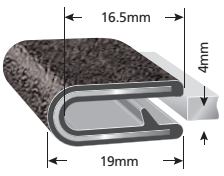
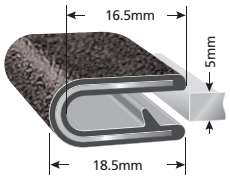
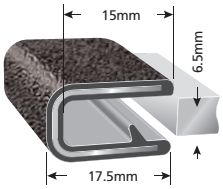
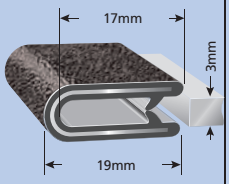
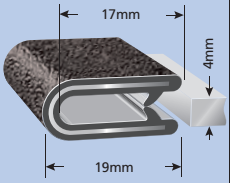
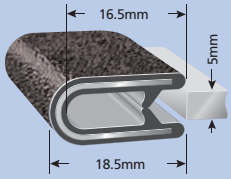
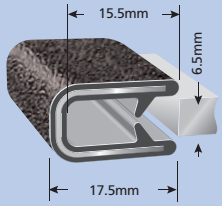
Internal Clip Material:
Aluminum or Steel

Flammability & Code Compliance:
Vinyl: FMVSS 302
FAA/FAR 23.853 (a)
UL 50
UL 844

FILE# MH49032

1 TRIM EDGE THICKNESS

DIMENSIONS ARE IN MILLIMETERS

1.5mm	2.5mm	3mm	4mm	5mm	6.5mm
 x1/16	 x3/32	 x1/8	 x5/32	 x3/16	 x1/4
 x1/16	 x3/32	 x1/8	 x5/32	 x3/16	 x1/4
 x1/16	 x3/32	 x1/8	 x5/32	 x3/16	 x1/4
		 x1/8	 x5/32	 x3/16	 x1/4
		 x1/8	 x5/32	 x3/16	 x1/4
		 x1/8	 x5/32	 x3/16	 x1/4

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www.trimlok.com

HOW TO ORDER

1 Determine edge **THICKNESS** of your material. Use column 1.

Measure thickness

2 Select **TRIM SERIES**
Determine how far trim is to be inserted. Use column 2.

Leg Length → Measure distance

3 Select available **COLOR.** Use column 3.

B	W	LG
Black	White	Light Grey

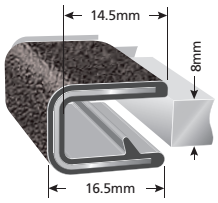
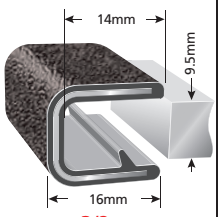
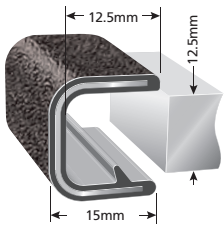
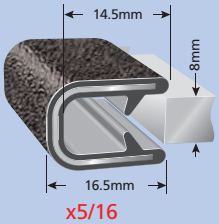
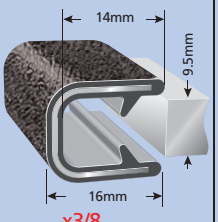
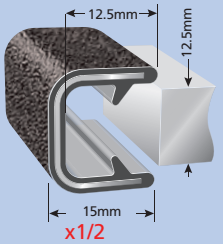
4 Select type of **TEXTURE.** Use column 4.

1	2	3	5	7
Coarse	Leather	Pebble	Basketweave	Sand

Determine **ORDER QUANTITY** in 76.2 meter increments.
1,524 meter minimum for custom colors.

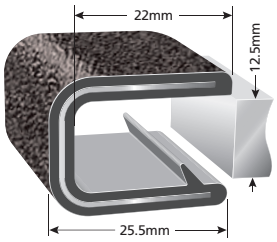
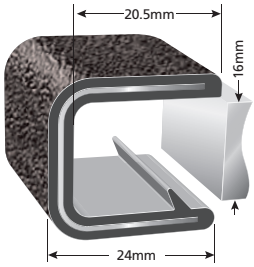
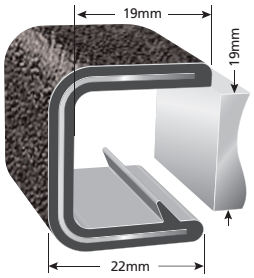
Part Number Example

2	3	4	1
750	B	2	X1/32

8mm	9.5mm	12.5mm	2 Trim Series	3 Trim Color	4 Texture	Clip
			100 Series	Black	Coarse Leather Pebble Basket weave Sand	Alum.
				Grey	Sand	
				White	Coarse Basket weave Sand	
				Tan	Coarse Sand	Steel (S)
				Light Beige	Coarse Pebble	
				Light Grey	Coarse	
				Silver	Coarse	
			150 Series	Black	Leather Basket weave Sand	Alum.
				Light Grey	Leather	
				Silver	Coarse	
				White	Leather	
			200 Series	Black	Pebble Sand	Alum.
			1200 Series	Black	Pebble Sand	Steel (S)
 x5/16	 x3/8	 x1/2	1375 Series	Black	Pebble Sand	Alum.
				Grey	Sand	
				Light Beige	Pebble	
				Light Grey	Pebble	
				Tan	Pebble	
				White	Pebble Sand	
 x5/16	 x3/8	 x1/2	1350 Series	Black	Leather	Alum.
				White	Leather	

1 TRIM EDGE THICKNESS

DIMENSIONS ARE IN MILLIMETERS

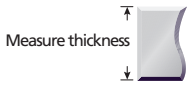
12.5mm	16mm	19mm
		
x1/2	x5/8	x3/4

2 Trim Series	3 Trim Color	4 Texture	5 Clip
		Jumbo Trim	
2000 Series	Black	Pebble	Steel (S)
	White	Pebble	

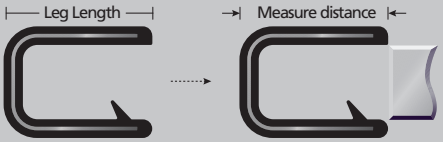
Jumbo Trim is a flexible PVC trim with individual internal metal clips and gripping tongue to provide a stronger grip.

HOW TO ORDER

1. Determine edge **THICKNESS** of your material. Use column 1.

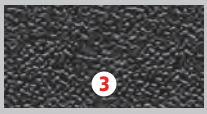


2. Select **TRIM SERIES**
Determine how far trim is to be inserted. Use column 2.



3. Select available **COLOR.** Use column 3.

4. Available **TEXTURE** is PEBBLE. Use column 4.



5. Available **CLIP MATERIAL** is STEEL. Use column 5.

Part Number Example 2 5 3 4 1 — 2000 S B 3 X1/2

1-888-874-6565
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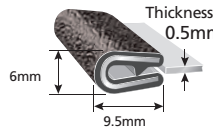
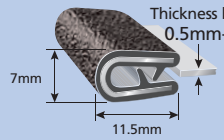
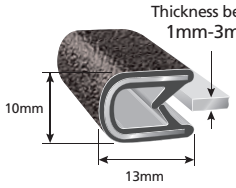
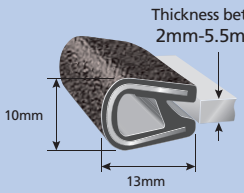
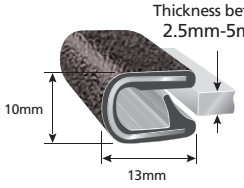
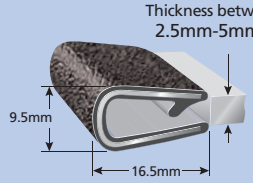
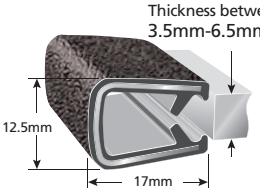
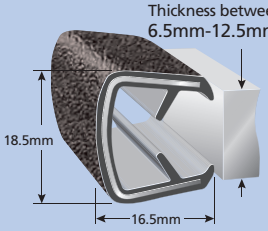
www.trimlok.com

DESIGNED TO FIT A RANGE OF SIZES

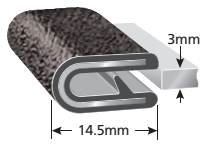
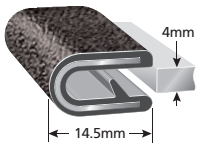
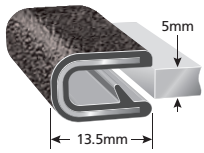
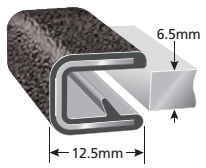
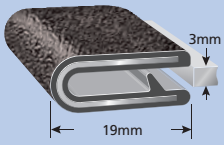
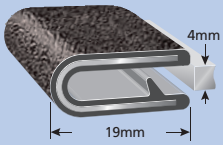
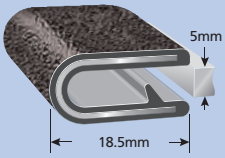
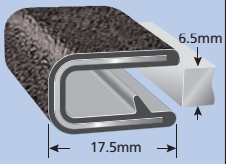
Trim Series	SIZE RANGE	COLOR	TEXTURE	CLIP	PART NO.
	FITS MATERIAL THICKNESSES FROM 0.5mm to 1mm	Black	Pebble	Steel	1630SB3-1581
	FITS MATERIAL THICKNESSES FROM 0.5mm to 1mm	Black	Pebble	Steel	1620SB3-341
		White	Pebble	Steel	1620SW3-342
	FITS MATERIAL THICKNESSES FROM 1mm to 3mm	Black	Basket Weave	Steel	1600SB5-315
		Black	Pebble	Steel	1600SB3-317
				Aluminum	1600B3-317
		White	Pebble	Steel	1600SW3-1007
	FITS MATERIAL THICKNESSES FROM 2mm to 5mm	Black	Basket Weave	Steel	1645SB5-336
		White	Pebble	Steel	1645SW3-337
		Black	Pebble	Steel	1645SB3-338
	FITS MATERIAL THICKNESSES FROM 2mm to 5.5mm	White	Pebble	Steel	1640SW3-331
		Black	Pebble	Steel	1640SB3-708
	FITS MATERIAL THICKNESSES FROM 2.5mm to 5mm	Black	Pebble	Steel	1650SB3-339
				Aluminum	1650B3-339
	FITS MATERIAL THICKNESSES FROM 3.5mm to 6.5mm	Black	Pebble	Steel	1610SB3-343
				Aluminum	1610B3-343
		White	Pebble	Steel	1610SW3-344
	FITS MATERIAL THICKNESSES FROM 6.5mm to 12.5mm	Black	Pebble	Steel	1660SB3-349
		White	Pebble	Steel	1660SW3-1628

FIRE RETARDANT TRIM

Fire Retardant Trim is a flexible trim with metal clips to provide a permanent grip. It is manufactured out of a Thermoplastic Elastomer (TPE) material formulated to pass the National Fire Protection Agency (NFPA) standards.

1 TRIM EDGE THICKNESS

DIMENSIONS ARE IN MILLIMETERS

3mm	4mm	5mm	6.5mm	2 Trim Series	3 Trim Color	4 Texture	Clip
 x1/8	 x5/32	 x3/16	 x1/4	100 Series	Black	Pebble	Alum.
					White	Pebble	
 x1/8	 x5/32	 x3/16	 x1/4	1375 Series	Black	Pebble	Alum.
					White	Pebble	

• UL94VO compliant vinyl available by special request only (reference Trim-Lok Material #VY0117)

Ask about our REFLECTO-LOK EDGE TRIM with reflective tape

Product Specifications:

Recommended temperature rating for general applications:
-29˚C. through +70˚C.

Base Material:

(TPE) Thermoplastic Elastomer, Hardness:
80 Durometer (Shore A)

Internal Clip Material:

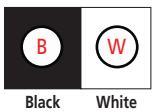
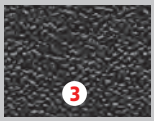
Aluminum

Flammability and Code Compliance:

UL 94 HB
NF PA 1971

HOW TO ORDER

1. Determine edge **THICKNESS** of your material. Use column 1.
   Measure thickness
2. Select **TRIM SERIES** Determine how far trim is to be inserted. Use column 2.

3. Select available **COLOR.** Using column 3.
   
4. Select type of **TEXTURE.** Use column 4.
   

Part Number Example 2: 100 | 3: B | 4: 3 | TPRFR | 1: X1/4

1-888-874-6565
TRIM-LOK® INC.
www.trimlok.com

RUBBER-LOK

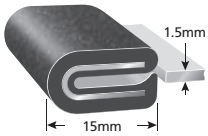
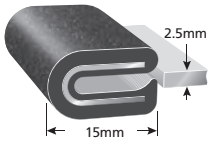
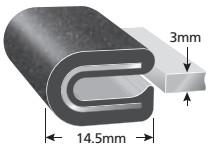
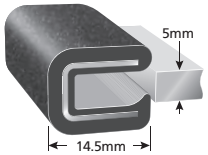
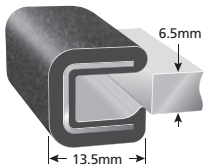
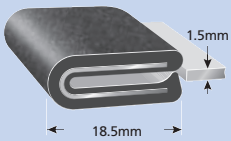
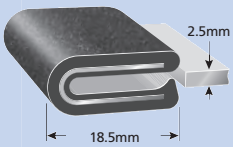
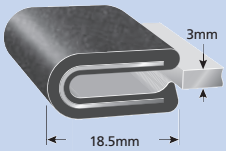
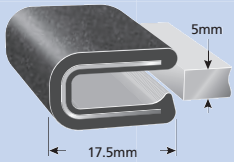
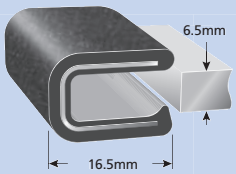
Rubber-Lok simulates rubber and individual internal metal clips provide a secure grip.

Many Applications

- Boat Consoles
- ATV's
- Helmets
- Utility Trailers
- Truck Bodies
- Automobiles
- Sheet Metal Products
- And Many More

RUBBER-LOK SERIES-THICKNESS

DIMENSIONS ARE IN MILLIMETERS

1.5mm	2.5mm	3mm	5mm	6.5mm	
1100 Series					
 1100B7X1/16	 1100B7X3/32	 1100B7X1/8	 1100B7X3/16	 1100B7X1/4	Alum.
2200 Series					
 2200SB7X1/16	 2200SB7X3/32	 2200SB7X1/8	 2200SB7X3/16	 2200SB7X1/4	Steel

Custom Materials:
Rubber-Lok can be ordered in special compounds based upon your specific application requirements.

Custom Colors:
Rubber-Lok can be ordered in custom colors to match your special needs. You can also highlight your trim with special decorative finishes.

Custom Profiles:
Special shapes or modifications to Rubber-Lok can be developed in order to meet your needs.

Custom Length:
Rubber-Lok can be ordered in specific cut lengths.
Minimum quantities apply.

Product Specifications:
Recommended temperature rating for general applications: -29˚C. through +70˚C.

Base Material:
Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Internal Clip Material:
Aluminum or Steel

EDGE-GUARD

Edge-Guard is a pre-glued, flexible plastic trim with a mylar or clear cover. It gives a beautiful, finished appearance.

Many Applications

- Car Door Edges
- Furniture
- Vending Machines
- Running Boards
- Fender Flares

Product Specifications:

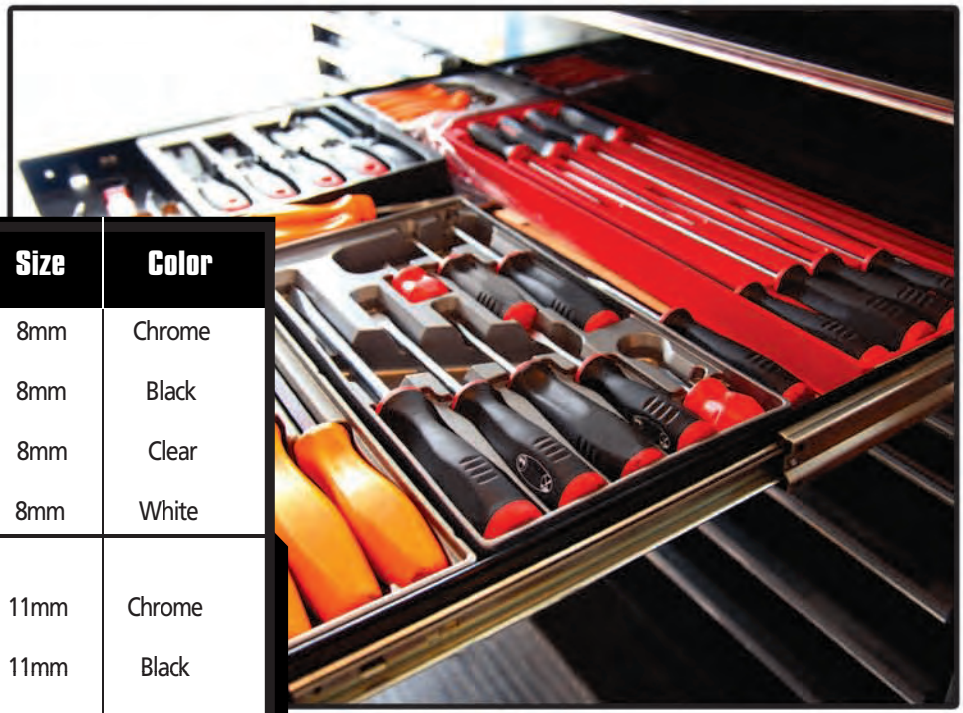
Recommended temperature rating for general applications: -29˚C. through +70˚C.

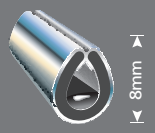
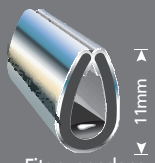
Base Material:

Vinyl (PVC), Hardness: 97 Durometer A
Decorative Finish: Mylar Overlay White, Hardness: 88A Durometer

Adhesive:

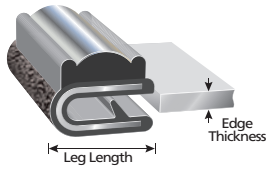
Hot Melt Adhesive
Optional Butyl Adhesive Sealant



Edge-Guard®	Part No.	Size	Color
 Fits over edges up to 3mm	EGC	8mm	Chrome
	EGB	8mm	Black
	EGCL	8mm	Clear
	EGW	8mm	White
 Fits over edges up to 5mm	EGC7/16	11mm	Chrome
	EGB7/16	11mm	Black

DECORATIVE TRIM

Decorative Trim is a flexible PVC trim with chrome and finishes.

1 Finish	3 Trim Series	4 Trim Color	5 Texture	Profile (Approx. full size)	6 Edge Thickness	Leg Length	Internal Clip	Part Number Example
8 Chrome	100 Series	White	Coarse Pebble Sand		1.5mm x1/16 2.5mm x3/32 3mm x1/8 4mm x5/32 5mm x3/16 6.5mm x1/4	14mm x9/16 14mm x9/16 14mm x9/16 14mm x9/16 13.5mm x17/32 12.5mm x1/2	Alum.	8100B3X1/8
		Black	Pebble Sand					
		Tan	Coarse Pebble Sand					

Decorative Trim-Seal

is a flexible PVC trim with a decorative finish. It can be supplied with or without an EPDM sponge rubber bulb to provide a secure seal for a variety of applications.

Product Specifications:

Recommended temperature rating for general applications: -29˚C. through +70˚C.

Outer Coating Material:

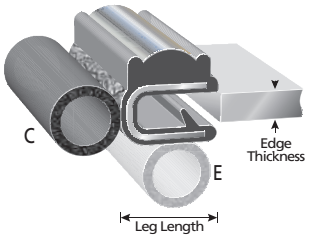
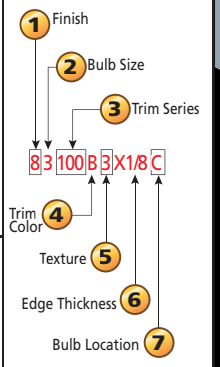
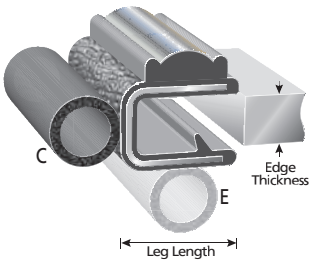
Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Internal Clip Material:

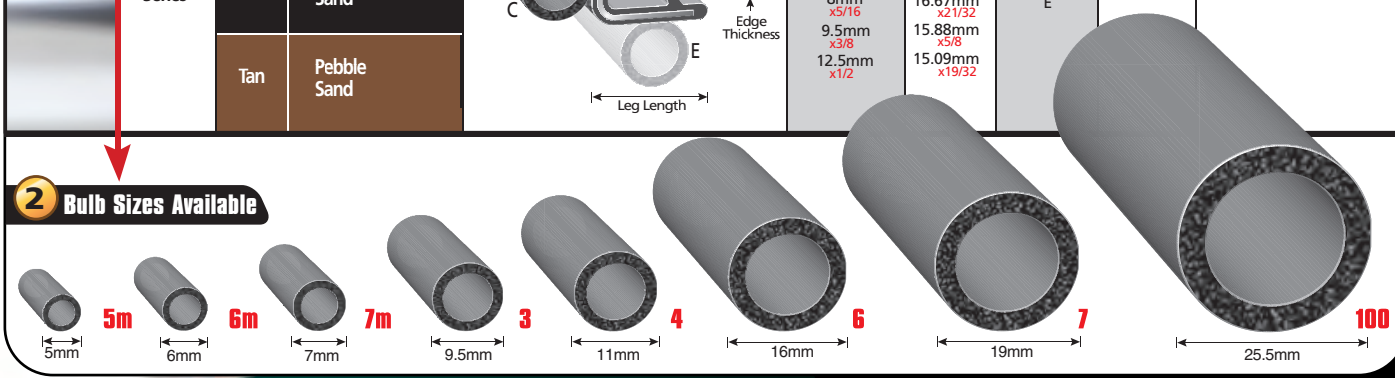
Aluminum

Flammability & Code Compliance:

Vinyl: FMVSS 302
FAA/FAR 23.853
UL 50E
UL 94HB

1 Finish	2	3 Trim Series	4 Trim Color	5 Texture	Profile	6 Edge Thickness	Leg Length	7 Bulb Location	Internal Clip	Part Number Example
8 Chrome		100 Series	White	Coarse Pebble Sand		1.5mm x1/16 2.5mm x3/32 3mm x1/8 4mm x5/32 5mm x3/16 6.5mm x1/4	14.29mm x9/16 14.29mm x9/16 14.29mm x9/16 14.29mm x9/16 13.49mm x17/32 12.7mm x1/2	C E	Alum.	
			Black	Pebble Sand						
			Tan	Coarse Pebble Sand						
8 Chrome		375 Series	White	Pebble Sand		3mm x1/8 4mm x5/32 5mm x3/16 6.5mm x1/4 8mm x5/16 9.5mm x3/8 12.5mm x1/2	19.1mm x3/4 19.1mm x3/4 19.1mm x3/4 17.47mm x11/16 16.67mm x21/32 15.88mm x5/8 15.09mm x19/32	C E	Alum.	
			Black	Pebble Sand						
			Tan	Pebble Sand						

2 Bulb Sizes Available



RUBBER EDGE TRIM

Rubber Edge Trims are available in either **EPDM** or **Neoprene**, these two different materials are designed to fit your application perfectly.

Neoprene is a well proven proprietary blend that weathers well, has very good resistance to abrasion, flex cracking, alkalis, and acids and is best used in applications where flame resistance is a requirement. This material has moderate resistance to oils and gasoline. Neoprene is generally considered an excellent all-purpose material with a solid balance of properties and few limitations. However, expect poor resistance to aromatic and oxygenated solvents and limited flexibility at low temperatures. Hardness:70 Durometer (Shore A) Service temperature ranges from -40°C. to 107°C.

EPDM has excellent performance characteristics. EPDM (Ethylene-Propylene-Diene-Monomer) is best known for its excellent ozone, weathering, and aging resistance. It also has excellent water and steam resistance, maintains its flexibility at low temperatures, features excellent resistance to alkalis, acids, and oxygenated solvents, and is very color stable. It is not recommended for resistance to oil, gasoline, and hydrocarbon solvents. EPDM is found in a wide range of applications and is excellent for use outdoors.

Hardness: 70 Durometer (Shore A)

Service temperature range per spec and per vendor from -40°C. to 100°C. for EPDM and Neoprene. Short term is -40°C to 107°C.

Butyl Sealant can be ordered pre-applied and provides excellent sealing characteristic with good heat performance.

Service temperature ranges from -29°C. to 70°C.

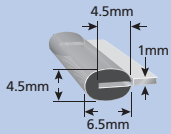
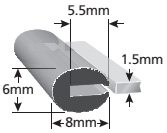
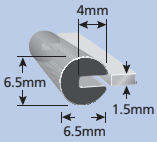
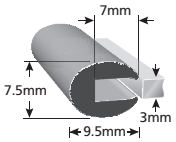
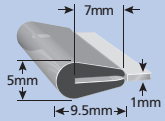
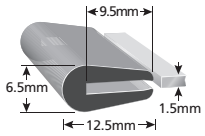
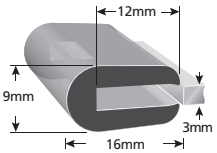
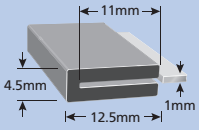
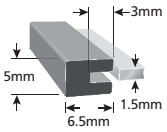
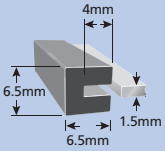
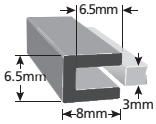
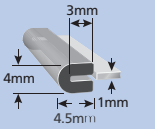
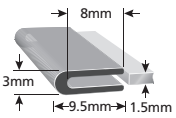
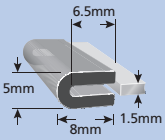
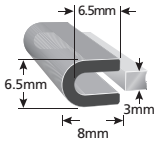
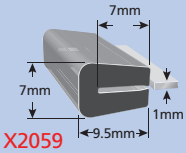
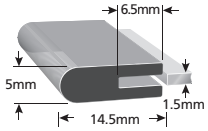
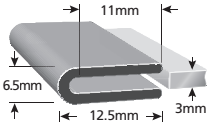
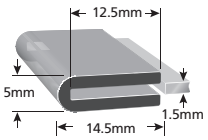
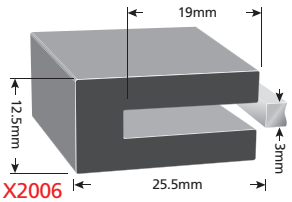
Hot Melt Adhesive can be ordered pre-applied and to provide a stronger grip with good heat performance. Not available with EPDM.

Recommended temperature rating from -29°C. to 70°C.

FMVSS 302

RUBBER EDGE TRIM-THICKNESS

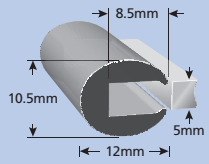
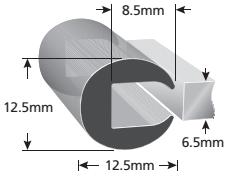
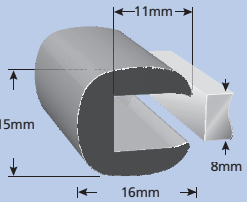
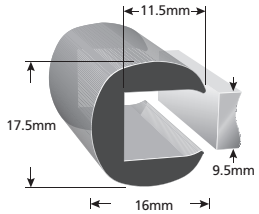
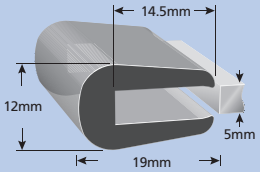
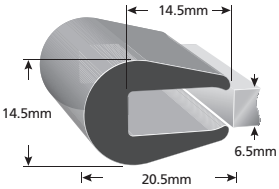
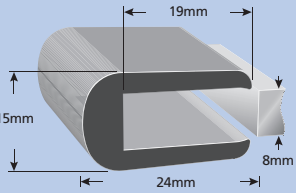
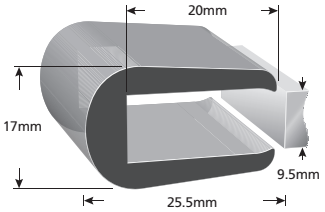
DIMENSIONS ARE IN MILLIMETERS

1mm	1.5mm	1.5mm	3mm
No glue available in this column			
 X1001	 X1002	 X2017	 X1003
 X1010	 X1011		 X1012
 X2001	 X2002	 X2073	 X2003
 X2012	 X2013	 X2008	 X2014
 X2059	 X2010		 X2102
	 X2009		 X2006

1-888-874-6565
TRIM-LOK® INC.
www.trimlok.com

RUBBER EDGE TRIM

DIMENSIONS ARE IN MILLIMETERS

5mm	6.5mm	8mm	9.5mm
 X1004	 X1005	 X1006	 X1007
 X1013	 X1014	 X1015	 X1016

DIMENSIONS ARE IN MILLIMETERS

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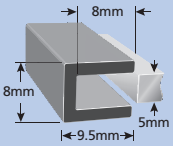
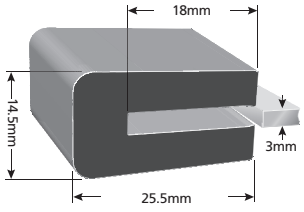
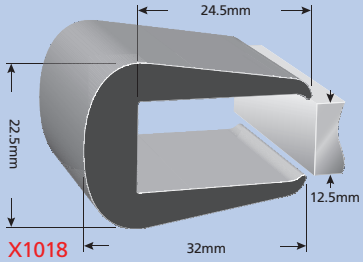
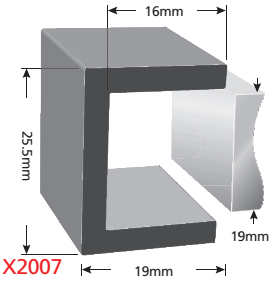
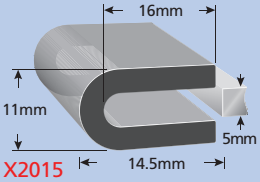
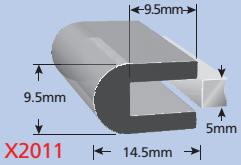
 X2004		
 X2060	 X1018	 X2007
 X2015		
 X2011		

HOW TO ORDER

Neoprene Part# Example

X1001 WG

- WG = with glue
  WB = with pre-applied butyl sealant
- Rubber Edge Trim profile

EPDM Part# Example

X1001 E WB

- WB = with pre-applied butyl sealant
- E = EPDM
- Rubber Edge Trim profile

J-CLIP AND SEWABLE UPHOLSTERY TRIM

Upholstery Trims and J-Clips

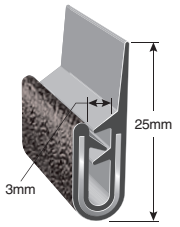
are manufactured out of a sewable non-break material. Fabric can be sewn to these parts and used to keep the material tight to the seat frame once in place.

UPHOLSTERY TRIM

Product Specifications:
Recommended temperature rating for general applications: -29˚C. through +70˚C.

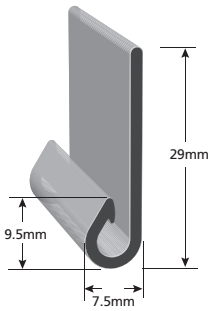
Outer Coating Material:
Vinyl (PVC), Non-break. Hardness: 85 Durometer (Shore A)

Internal Clip Material: Aluminum

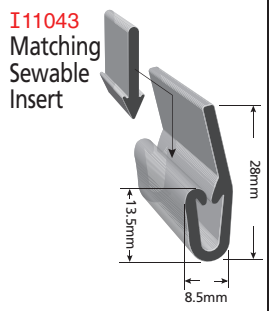
Profile	Part No.	Color
	529B3X1/8	Black
	529CC036-3X1/8	Gray
	529CC037-3X1/8	Taupe

Custom colors available. Minimums apply.

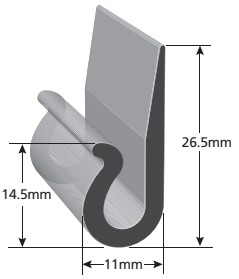
J-CLIPS



I11026



I11038



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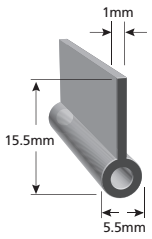
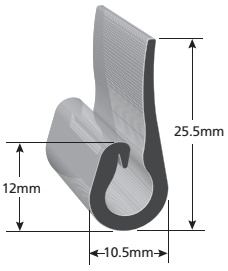
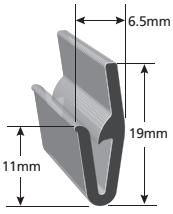


I11053



I11109



I11102

Product Specifications:
Recommended temperature rating for general applications: -29˚C. through +70˚C.

Material:
Polypropylene, Non-break. Hardness: 90 Durometer (Shore A)

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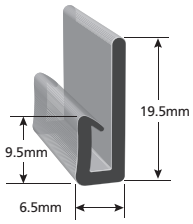
J-CLIPS



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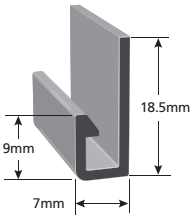

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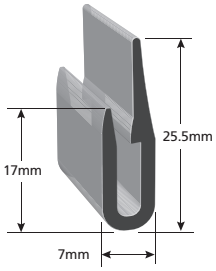

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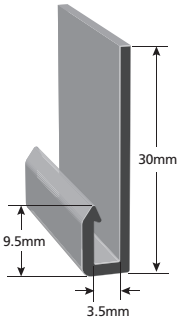

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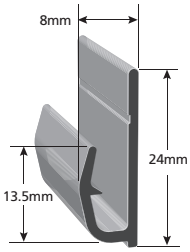

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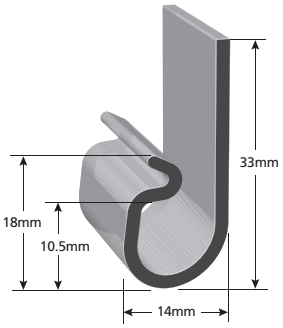
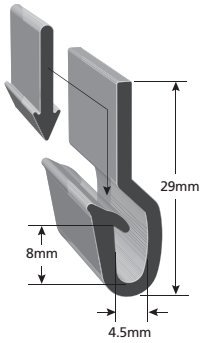


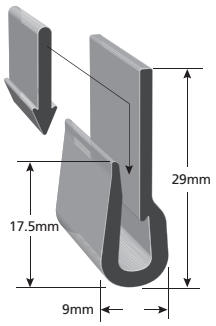
I11108

I11059
Matching
Sewable
Insert

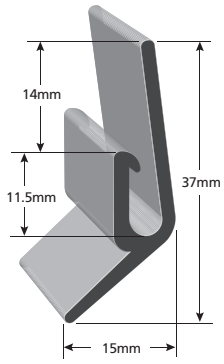


I11060

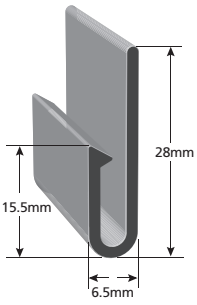
I11071
Matching
Sewable
Insert



I11072



I11105



I11024

TRIM SEAL

Seals and Protects against Weather Damage!

Trim Seal is a flexible PVC Trim with a sponge rubber bulb seal attached to provide a secure seal for a variety of applications.

Check out our How to Install video at: www.trim-seal-install.info

Product Specifications:

Recommended temperature rating for general applications: -29˚C. through +70˚C.

Outer Coating Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Internal Clip Material:

Aluminum or Steel

Flammability & Code Compliance:

Vinyl: FMVSS 302
FAA/FAR 23.853
UL 50E
UL 94HB

FILE# MH49032

Many Applications

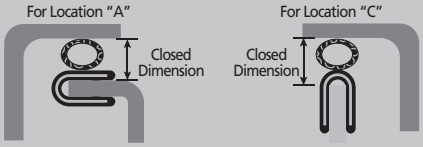
- Boat Hatch Seals
- RV Compartments
- Door Seals
- Tonneau Cover Seals
- Tool Box Seals
- Many More

HOW TO ORDER

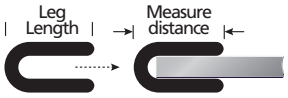
Determine **BULB COLOR**

OW	Off White
B	Black = No callout neccessary

1 Determine **BULB SIZE** based on closed distance between door and jam.
1.5 x Closed dimension = **BULB SIZE** needed.
(Example: Closed dimension is .50 then 1.50 x .50 = .75 Bulb Dia.)



2 Select **TRIM SERIES**
Determine how far trim is to be inserted.



3 Determine **TRIM COLOR** to best suit application

B	W	T	LB	LG
Black	White	Tan	Light Biege	Light Grey

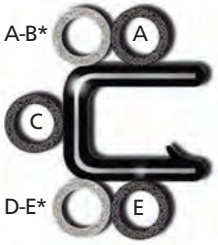
4 Determine **TEXTURE** to best suit application

1	2	3	5	7
Coarse	Leather	Pebble	Basket Weave	Sand

5 Determine edge **THICKNESS** *Example* .5mm=x1/64

6 Select **BULB LOCATION** best to suit.

Typical Applications



* A-B or D- E non-standard location, special order, non-returnable

Part Number Example

1	2	3	4	5	6
OW	3	100	B	3	X1/8	A

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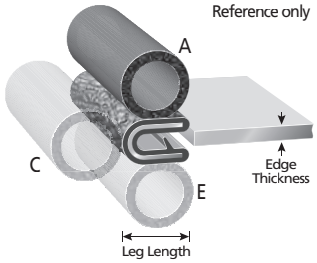
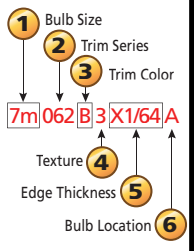
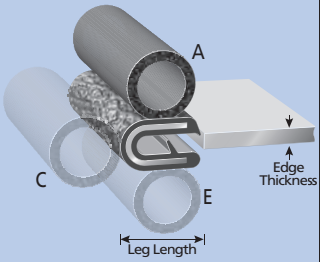
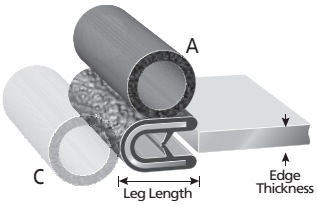
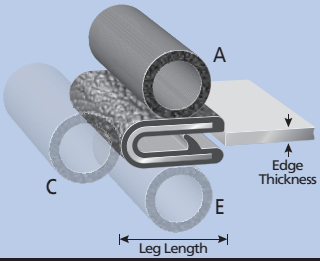
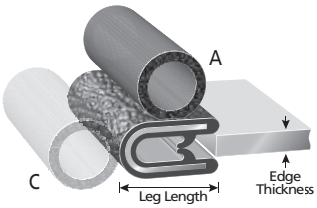
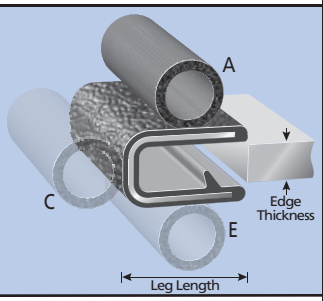
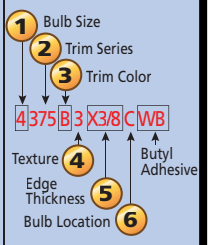
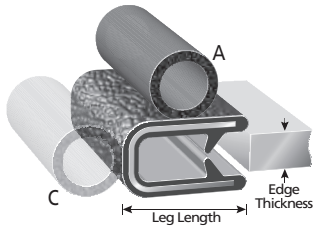
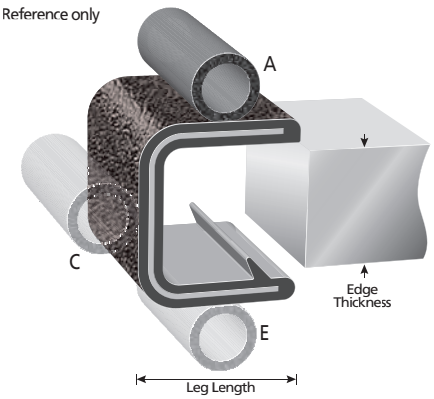
www.trimlok.com

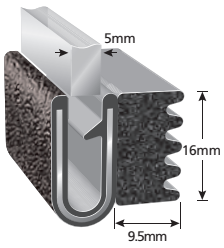
1 Bulb Sizes Available	2 Trim Series	3 Trim Color	4 Texture	Profile (Approx. full size)	5 Edge Thickness	Leg Length	6 Bulb Location	Internal Clip	Part Number Example
5m 5mm 6m 6mm 7m 7mm 3 9.5mm 4 11mm 6 16mm 7 19mm 100 25.5mm	062 Series	White	Coarse Pebble Sand	Reference only 	.5mm x1/64 1mm x1/32 1.5mm x1/16 2.5mm x3/32	9.5mm 9.5mm 9.5mm 9.5mm	A C E	Alum.	
		Black	Pebble Sand						
	075 Series	White	Coarse Pebble Sand		1mm x1/32 1.5mm x1/16 2.5mm x3/32 3mm x1/8	11mm 11mm 11mm 11mm	A C E	Alum.	4075B3X1/32A
		Black	Pebble Sand						
	750 Series	Black	Leather		1mm x1/32 1.5mm x1/16 2.5mm x3/32 3mm x1/8	11mm 11mm 11mm 11mm	A C	Alum.	3750B2X1/16A
		White	Coarse Pebble Sand						
	100 Series	Black	Pebble Sand		1mm x1/32 1.5mm x1/16 2.5mm x3/32 3mm x1/8 4mm x5/32 4.5mm x3/16 6.5mm x1/4	15mm 14.5mm 14.5mm 14.5mm 14.5mm 13.5mm 12.5mm	A C E	Alum. Steel	6100B3X1/8EWB
		Tan	Coarse Pebble Sand						
		White	Leather						
		Light Biege	Pebble						
		Light Grey	Coarse Pebble						
	150 Series	Black	Leather Sand		1mm x1/32 1.5mm x1/16 2.5mm x3/32 3mm x1/8 4mm x5/32 5mm x3/16 6.5mm x1/4	15mm 14.5mm 14.5mm 14.5mm 14.5mm 13.5mm 12.5mm	A C	Alum.	7150B2X5/32A
		White	Leather						
	1375 Series	Black	Pebble Sand		4mm x1/8 4mm x5/32 5mm x3/16 6.5mm x1/4 8mm x5/16 9.5mm x3/8 12.5mm x1/2	19mm 19mm 19mm 17.5mm 16.5mm 16mm 15mm	A C E	Alum.	4375B3X3/8C 
		Tan	Pebble						
		White	Pebble Sand						
	1350 Series	White	Leather		3mm x1/8 4mm x5/32 5mm x3/16 6.5mm x1/4 8mm x5/16 9.5mm x3/8 12.5mm x1/2	19mm 19mm 19mm 17.5mm 16.5mm 16mm 15mm	A C	Alum.	4350B2X1/2A
		Black	Leather						

1 Bulb Size	2 Trim Series	3 Trim Color	4 Texture	Jumbo Trim-Seal Profile (Approx. full size)	5 Edge Thickness	Leg (Fixed size)	6 Bulb Location	Internal Clip	Part Number Example
5m 6m 7m 3 4 6 7 100	**2000** Series	White	Pebble	Reference only 	12.5mm x1/2 16mm x5/8 19mm x3/4	25.5mm 24mm 22mm	A C E	Steel	1 Bulb Size 2 Trim Series 3 Trim Color 7 2000 SB 3 X3/4 A 4 Texture 5 Edge Thickness 6 Bulb Location See page 18 for "How to Order" Instructions
		Black	Pebble						
		Tan	Pebble						

See page 19 for bulb size illustrations

Additional Trim-Seal

Combine any of our stock Rubber Seals with our standard Edge Trim to achieve the perfect Trim-Seal combination for your application. Longer lead times and minimums may apply.



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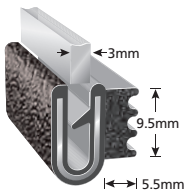

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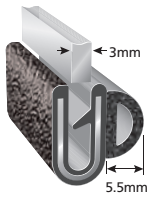

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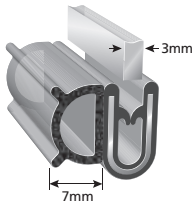

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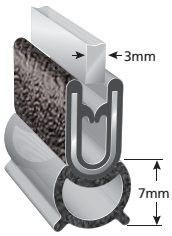

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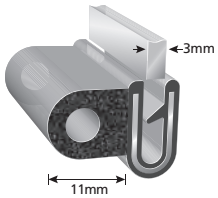

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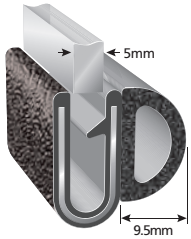

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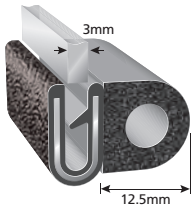

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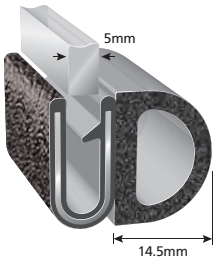

135B375B3X3/16E

See page 18 for "How to Order" Instructions.

Check with your Trim-Lok sales representative for additional bulb size options.

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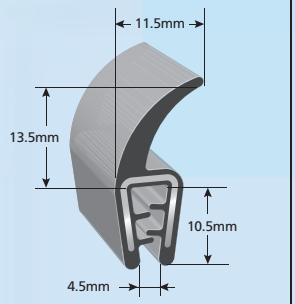
www.trimlok.com

CO-EXTRUDED TRIM-SEAL

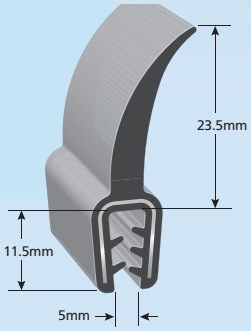
Product Specifications:

Recommended temperature rating for general applications: -40˚C. through +100˚C.

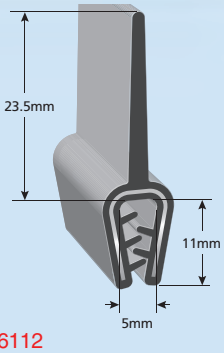
▲ = ALUMINUM WIRE CARRIER
● = STEEL WIRE CARRIER



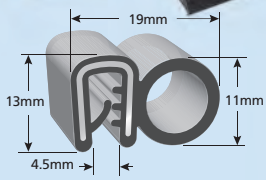
DDA1501
EPDM Dense ▲



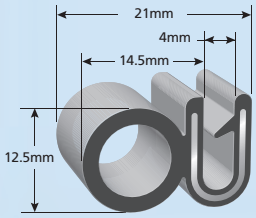
DD1201
EPDM Dense ▲



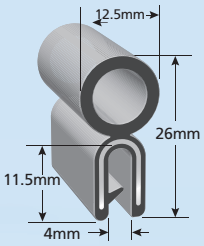
DD6112
EPDM Dense ▲



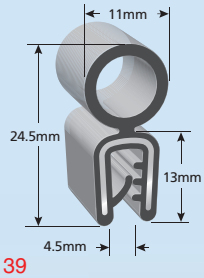
DD6138
EPDM Dense ●



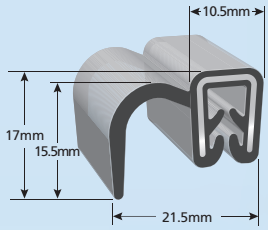
DD6114
EPDM Dense ▲



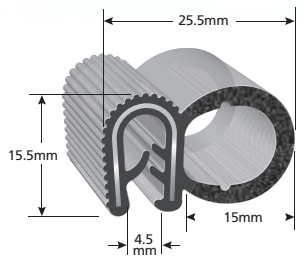
DD6131
EPDM Dense ▲



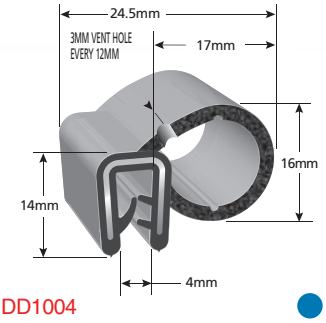
DD6139
EPDM Dense ●



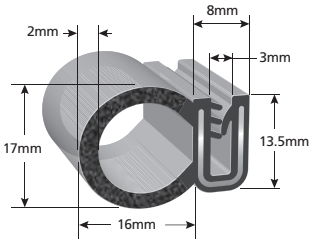
DD6126
EPDM Dense ●



DDA3229 ●



DD1004 ●



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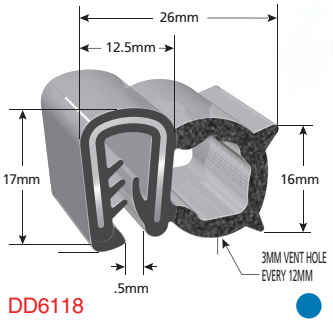

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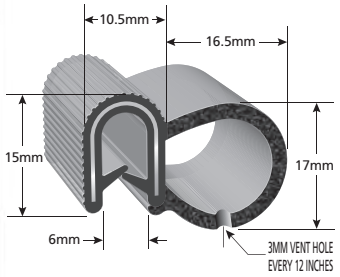
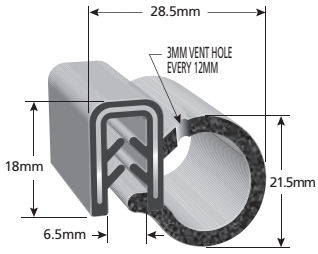
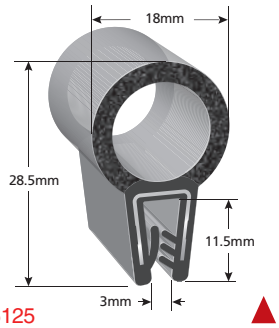


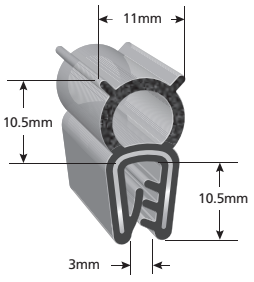
DDA1503 ●



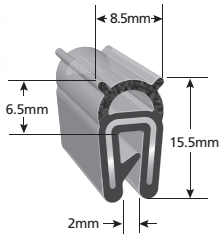
DD6130 ●



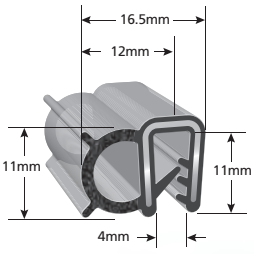
DD6125 ▲
DD1614-002 ●



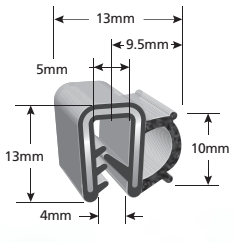
DDA2513 ▲



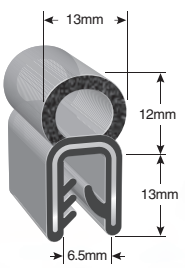
DDA2518 ▲



DDA1549 ▲



DD6123 ▲



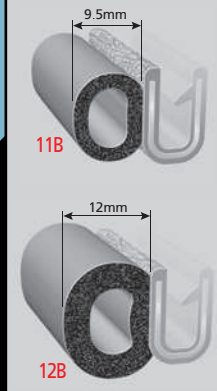
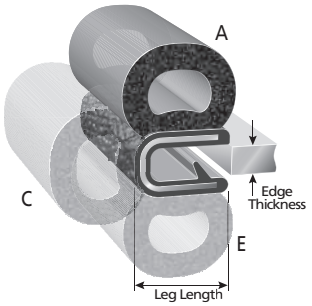
DD1013 ●

*Samples contingent upon product availability. These parts may require minimum orders and longer lead times.

HATCH SEAL

Hatch Seal is a specially formulated compound rubber that provides a watertight seal and prevents leaks.

Recommended temperature rating for general applications: -29˚C. through +70˚C.

1 Bulb Size	2 Trim Series	3 Trim Color	4 Texture	Profile (Approx. full size)	5 Edge Thickness	Leg Length	6 Bulb Location	Example Part Number
	100 Series	Black	Pebble	 Not to scale	1.5mm x1/16 2.5mm x3/32 3mm x1/8 5mm x3/16 6.5mm x1/4	14.5mm 14.5mm 14.5mm 13.5mm 12.5mm	A E	1 Bulb Size, 2 Trim Series, 3 Trim Color 12B 100 B 7 X3/16 A Texture 4, Edge Thickness 5, Bulb Location 6
			Sand		5mm x3/16 6.5mm x1/4	13.5mm 12.5mm	C	

See page 18 for "How to Order" Instructions.

FOR A WATER TIGHT SEAL!

- Greater tear strength
- Protects against weathering
- Wide range of sizes to fit precisely
- Reduces noise and vibrations
- Optional butyl adhesive sealant for a stronger grip and to prevent seepage into storage compartment

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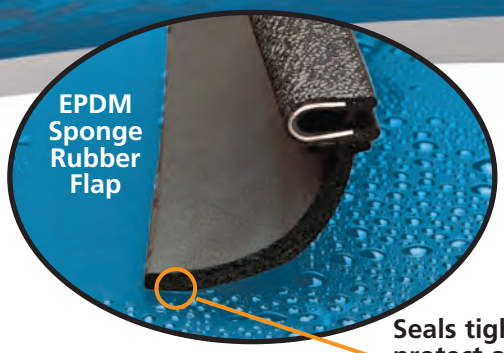
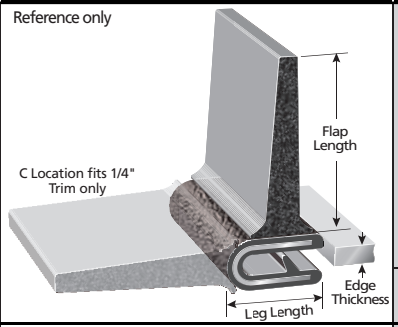
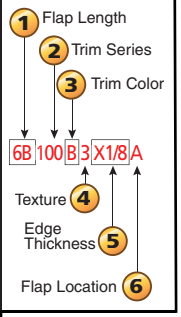
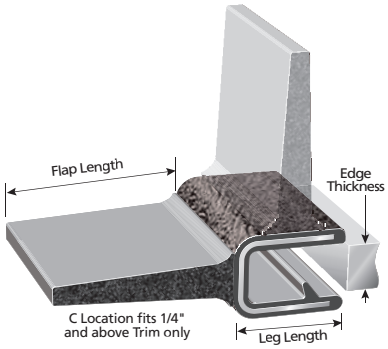
FLAP SEAL



Flap Seal is a flexible PVC trim with a EPDM sponge rubber flap attached to provide a secure seal in a variety of dynamic applications.

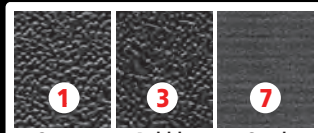
Recommended temperature rating for general applications: -29˚C. through +70˚C.

1 Flap Length	2 Trim Series	3 Trim Color	4 Texture	Profile (Approx. full size)	5 Edge Thickness	Leg Length	6 Flap Location	Internal Clip	Example Part Number
5B=25.5mm 6B=44.5mm 7B=76mm 8B=44.5mm	100 Series	White	Coarse Pebble Sand	Reference only 	1.5mm x1/16 2.5mm x3/32 3mm x1/8 4mm x5/32 5mm x3/16 6.5mm x1/4	14.5mm 14.5mm 14.5mm 14.5mm 13.5mm 12.5mm	A E	Alum. Steel	
5B=25.5mm					6.5mm x1/4	12.5mm	C		
5B=25.5mm 6B=44.5mm 7B=76mm 8B=44.5mm	1350 Series	White	Pebble Sand		3mm x1/8 4mm x5/32 5mm x3/16 6.5mm x1/4 8mm x5/16 9.5mm x3/8 12.5mm x1/2	19mm 19mm 18mm 17.5mm 16.5mm 16mm 15mm	A E	Alum.	
5B=25.5mm	1375 Series	Black	Pebble Sand		6.5mm x1/4 8mm x5/16 9.5mm x3/8 12.5mm x1/2	17.5mm 16.5mm 16mm 15mm	C		

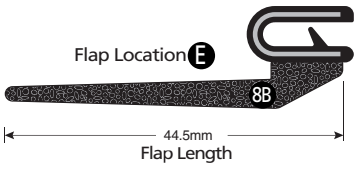
HOW TO ORDER

1. Determine the **FLAP LENGTH** using column. 1
2. Determine the **TRIM SERIES #** using column. . . . 2
3. Determine the **TRIM COLOR** using column. 3
4. Determine the **TRIM TEXTURE** using column. . . . 4
5. Determine the **EDGE THICKNESS** using column. 5
6. Determine the **FLAP LOCATION** using column. . 6

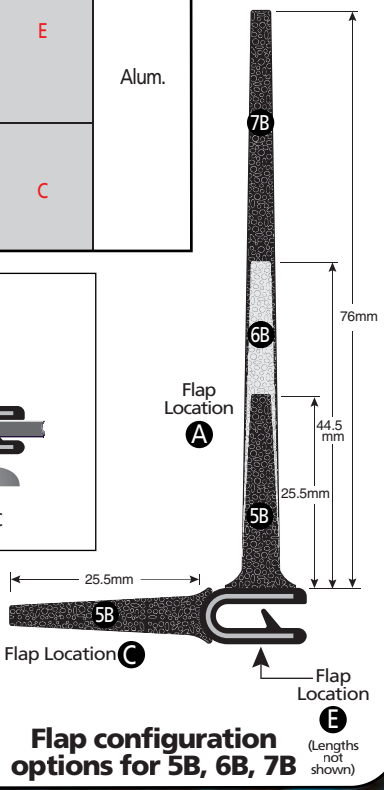
TEXTURE



Typical Applications



Flap configuration for 8B

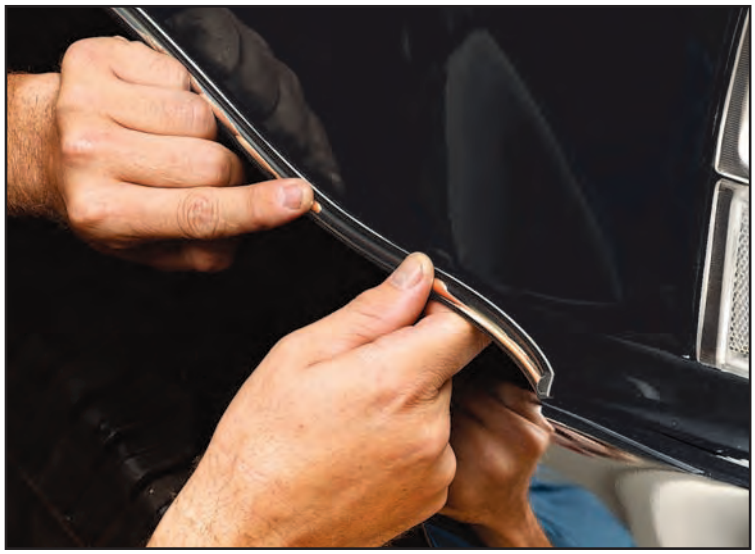


Flap configuration options for 5B, 6B, 7B

To order flaps separately see page 35

LIP GUARD

Lip Guard is a plastic trim with a mylar cover and peel-off tape. This pliable trim comes in chrome and black and has the durability to meet interior or exterior design requirements. Paintable Lip-Guard can be painted to specific color using vinyl base paint.



Many Applications

- Running Boards
- Unfinished Edges
- Truck Bed Covers
- Car Fenders
- Spas
- Camper Shells
- Fender Flares

Product Specifications:

Recommended temperature rating for general applications: -29˚C. through +70˚C.

Base Material:

Vinyl (PVC)

Decorative Finish:

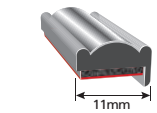
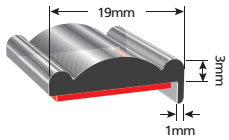
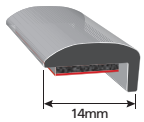
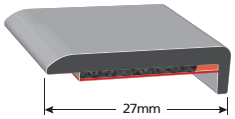
Mylar Overlay

Adhesive:

3M™ Acrylic Foam Tape with peel-off liner

Paintable Lip Guard is...

- Designed to replace the aluminum trim on fiberglass shells
- Can be painted with vinyl based paint
- Designed for camper shells and running boards
- Pliable and durable to meet exterior design requirements

Lip Guard®	Part No.	Size	Color	Hardness
	LGC	11mm	Chrome	67D
	LGB	11mm	Black	97A
	LGB3/4	19mm	Black	97A
Paintable Lip Guard	**Part No.**		**Color**	
	PLGB	14.5mm	Black	67D
	JLGB	27mm	Black	67D

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DRIP RAIL

Drip Rail is a flexible plastic peel 'n stick rain gutter that eliminates time consuming installation of aluminum rain gutters.

- **Easy to install with 3M™ Acrylic Automotive Grade Foam Tape.**
- **Bonds above windows on your truck, car, RV or boat to channel off water.**
- **Eliminate streaks from dew and drizzle.**
- **Control water runoff.**

Product Specifications:

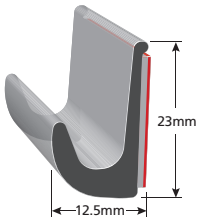
Recommended temperature rating for general applications: -29˚C. through +70˚C.

Adhesive:

3M™ Acrylic Foam Tape with peel-off liner

Base Material:

Vinyl (PVC), Hardness: 85 Durometer (Shore A)

Profile	Part No.	Color
	DRB	Black
	DRW	White

Check out our How to Install video at: www.drip-rail-install.info

Custom sizes and colors are available on request. Minimums apply.

CARPET TRIM

Carpet Trim is a flexible PVC trim with a peel and stick carpet edge to prevent carpet frays while providing a finished look.

Product Specifications:

Recommended temperature rating for general applications: -29˚C. through +70˚C.

Base Material:

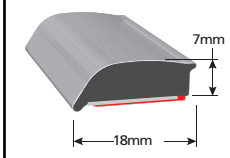
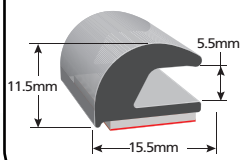
Vinyl (PVC)

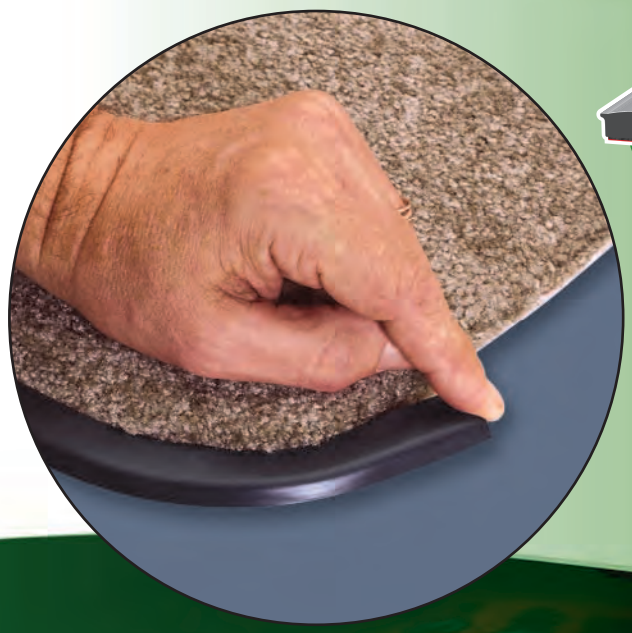
Finish:

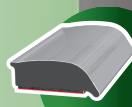
Gloss Black

Adhesive:

3M™ Acrylic Automotive Grade Foam Tape with peel-off liner

Carpet Trim	Part No.	Size	Color	Hardness
	CP1043	18mm	Black	93A
	I11134	15.5mm	Black	85A

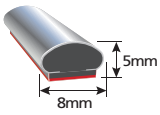
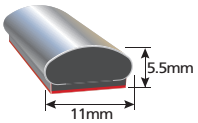
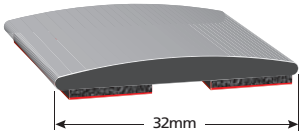




PLASTIC PROFILES

REDI-STIK

Redi-Stik is a flexible plastic trim with a decorative mylar cover. This versatile trim gives an elegant, polished appearance. It comes in two sizes and various colors.

Redi-Stik®	Part No.	Size	Color	Hardness
	RSC5/16 RSB5/16	8mm	Chrome Black	96A 96A
	RSC7/16 RSB7/16	11mm	Chrome Black	96A 96A
	CP1155	32mm	Black	67D

Minimums may apply.

Product Specifications:

Recommended temperature rating for general applications: -29˚C. through +70˚C.

Base Material:

Vinyl (PVC)

Decorative Finish:

Mylar Overlay

Adhesive:

3M™ Acrylic Foam Tape with peel-off liner

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SNAP-IN SEAL SYSTEM FOR RV SLIDE OUTS

PATENTED DESIGN!

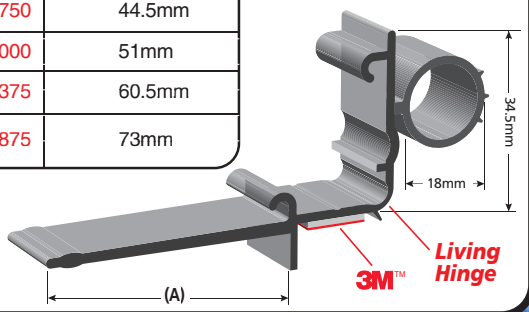
Our patented "all-in-one" living hinge Snap-In Slide Out Seal System combines a 3-ribbed bulb seal and flap into one design.

3M™ Acrylic Plus pressure sensitive adhesive is utilized as an installation aid and water barrier.

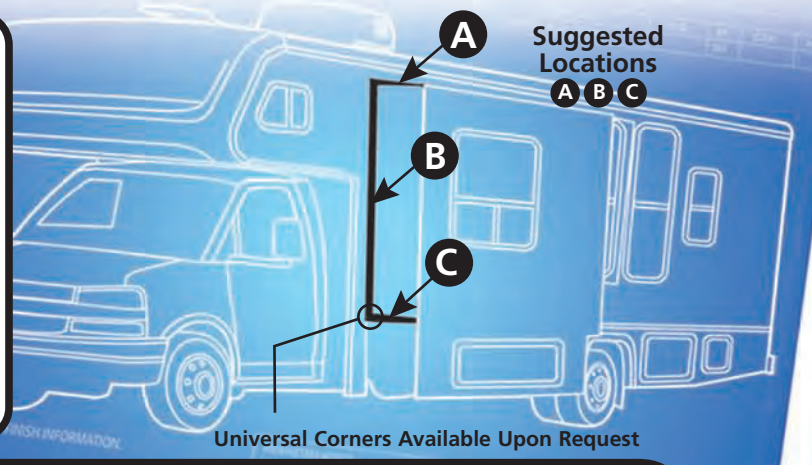
Installation is quick and easy – Stick, Staple & Snap-In to close!

SNAP-IN SINGLE FLAP

Part Number	Flap Length (A)
I11213-1.750	44.5mm
I11213-2.000	51mm
I11213-2.375	60.5mm
I11213-2.875	73mm



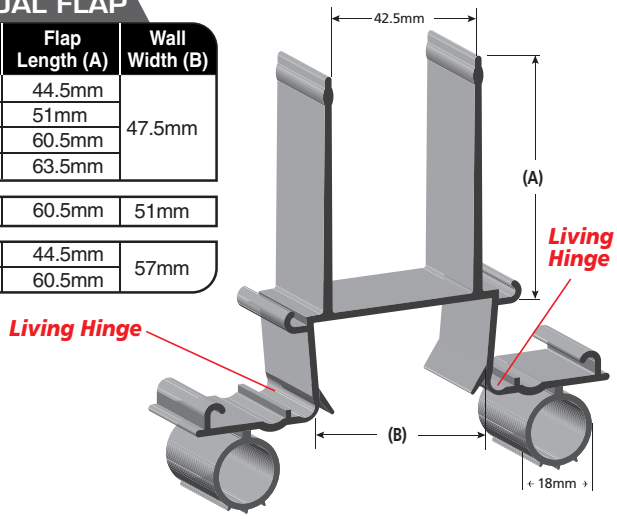
A



Universal Corners Available Upon Request

SNAP-IN DUAL FLAP

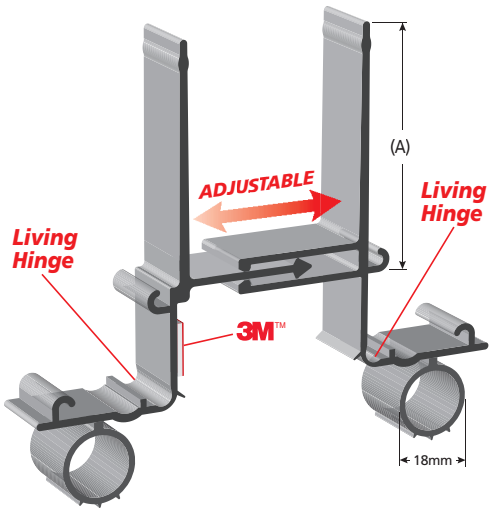
Part Number	Flap Length (A)	Wall Width (B)
I11233-1.750	44.5mm	47.5mm
I11233-2.000	51mm	
I11233-2.375	60.5mm	
I11233-2.500	63.5mm	
I11282-2.375	60.5mm	51mm
I11281-1.750	44.5mm	57mm
I11281-2.375	60.5mm	



B

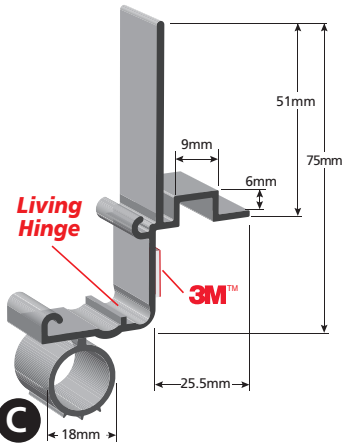
ADJUSTABLE SNAP-IN DUAL FLAP

Part Number	Flap Length (A)	Min.Wall Width	Max. Wall Width
I1285-1.750	44.5mm	32mm	57mm
I1285-2.375	60.5mm	32mm	57mm
I1285-2.875	73mm	32mm	57mm



SNAP-IN BOTTOM PAN WITH WEAR BAR

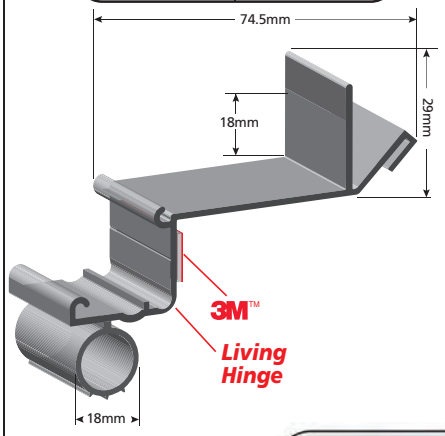
Part Number	Flap Length
I11286-2.00	51mm



C

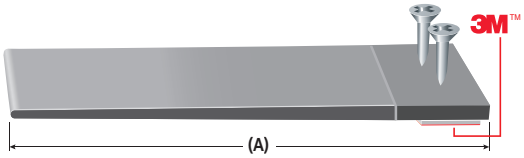
SNAP-IN BOTTOM PAN SEAL

Part Number	Part Length
I11242-2.00	74.5mm



BOTTOM FLAP

Part Number	Flap Length (A)
I11136T- 3.00	76mm
I11136T- 3.50	89mm
I11136T- 4.00	101.5mm



RV APPLICATIONS

Patent #'s: 8,701,351; 8,875,443; 8,910,422

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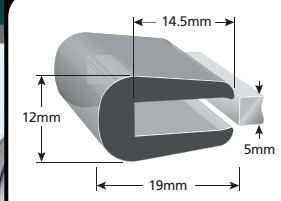
RV APPLICATIONS

RV PARTS Trim-Lok has been serving the RV industry at the OEM level as well as the replacement part level for over 40 years.

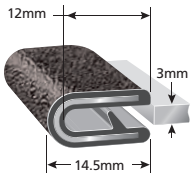
This page has been created to quickly and easily identify some of the most frequently used parts and some of their applications.

Each part has minimum quantities required at time of order.

VENT SEALS



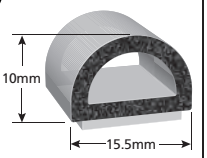
X1013



100B3X1/8

Revolutionary Patented Snap-In Seal System!
See Page 27

ENTRY DOOR SEALS



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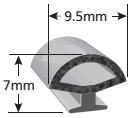
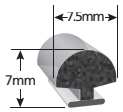


I11097



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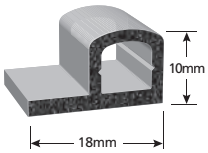
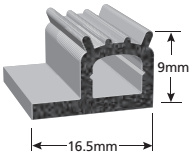
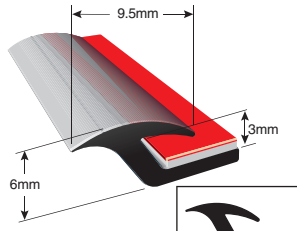


X2468



X2575

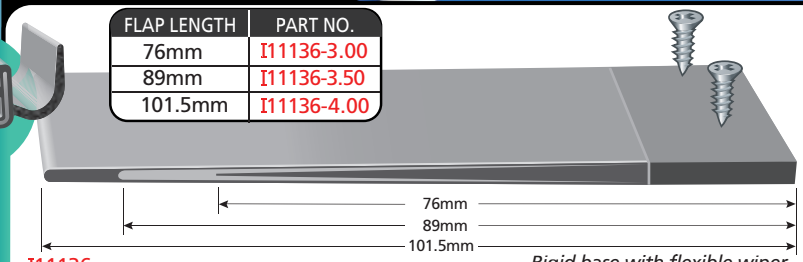
FENDER TRIM



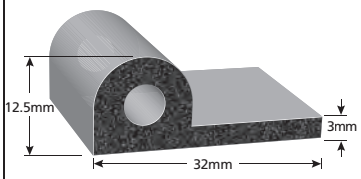
X1663BT

SLIDE OUT FLAPS

FLAP LENGTH	PART NO.
76mm	I11136-3.00
89mm	I11136-3.50
101.5mm	I11136-4.00

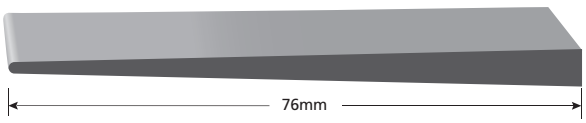


I11136 *Rigid base with flexible wiper*

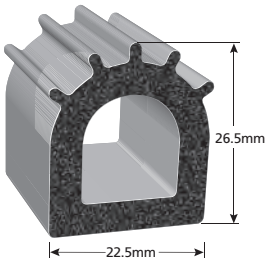


X2199

I11163



I11162



X2828

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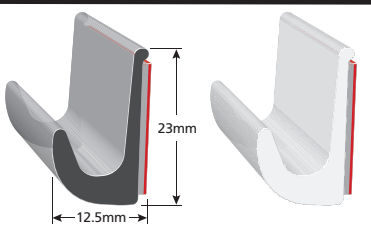
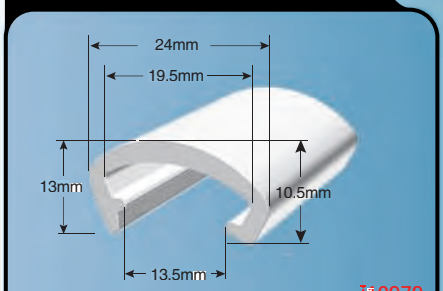
RV APPLICATIONS

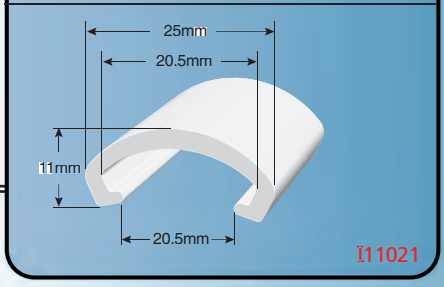
DRIP RAIL

Profile	Part No.	Color
	DRB DRW	Black White

SCREW CAP COVERS

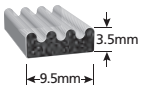


I10979

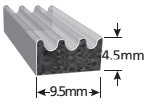


I11021

WINDOW SEALS



X2421



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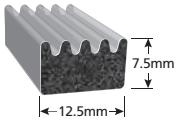

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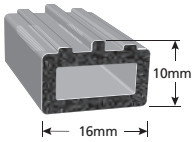
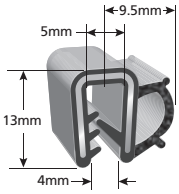
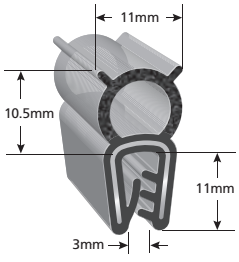


X1705

BAGGAGE DOOR TRIM SEALS



DD6123



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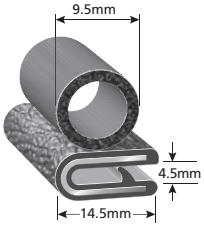
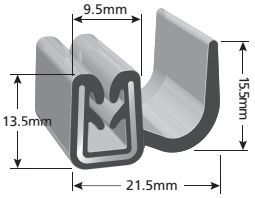


3100B3X1/8A



DD6126

RUBBER SEAL

Ozone Resistant EPDM Rubber

Pressure Sensitive Adhesive (PSA) Tape with Peel-Off Liner

For the Best Tape Fit See Page 42

Rubber Seals come in a variety of specially designed shapes, made from custom formulated EPDM closed cellular sponge.

RUBBER SEAL DISCLAIMER: Due to a constant effort to update our Rubber Seal products, specifications are subject to change without notice and without incurring obligation. Because we cannot anticipate or control the many different conditions which this information and our products may be used, Trim-Lok does not guarantee the applicability, accuracy or the suitability of a product in any given situation. Users should conduct their own tests to determine the suitability of each product for a particular application. The products described here are sold without warranty either expressed or implied and the buyer assumes all responsibility for loss or damage arising from the handling and use of our products.

CLEANING AND APPLICATION INSTRUCTIONS
Regardless of bonding surface, it must be clean and free of surface contaminants such as oil, grease, mold release and dirt. Most bonding failures are due to improperly cleaned surfaces. Prior to applying any adhesive, clean surface with 50/50 isopropyl alcohol and water solution.

Product Specifications:
Recommended temperature rating for general applications:
-29˚C. through +70˚C.
(EPDM)

Application:
For optimum performance use 25% - 40% maximum compression with 25% being optimum.

Resistance Ratings:
Excellent resistance to water absorption, ozone, sunlight aging, low temperature, and compression set.

Flammability and Code Compliance:
FMVSS 302
UL 50E
UL 94HB

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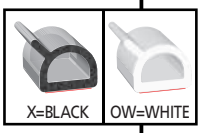
RUBBER SEAL

Part Number Example

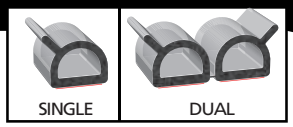


Color (1) Tape Option (3) (4)

X 105 BT SINGLE

(2) Rubber Seal Profile

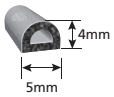
(If Applicable)



Single and Dual Option

Tape Options:
NT = No Tape
HT = General Acrylic PSA
BT = 3M™ Bonded Tape System

"D" SECTIONS



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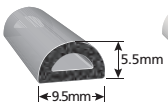
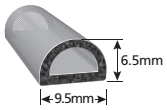


X1333 OW1333



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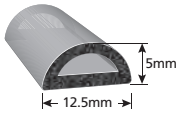

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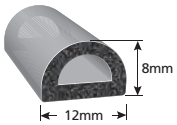

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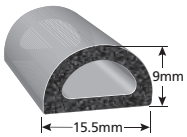

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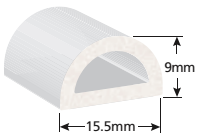

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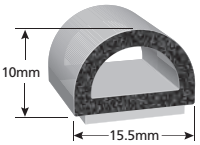

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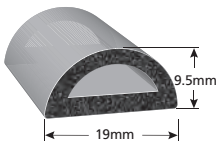
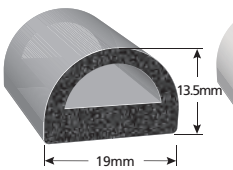


X119



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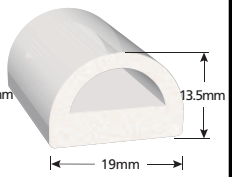

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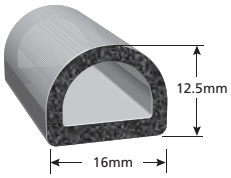

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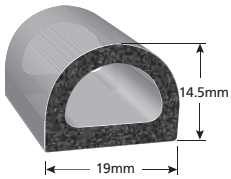
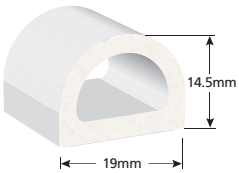


X135



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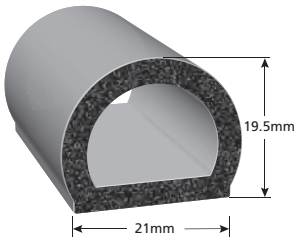
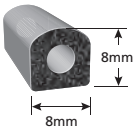


X1750



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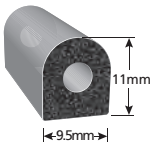

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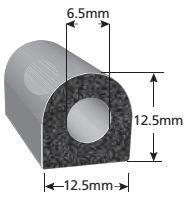
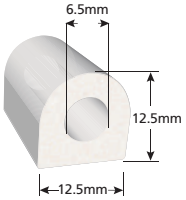


X202



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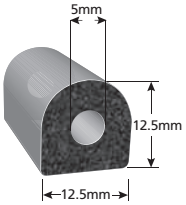
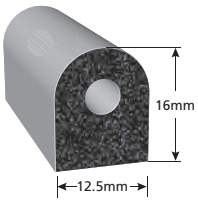


X101

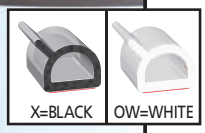


X2338

See page 42 for tape options

RUBBER SEAL

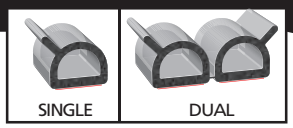
Part Number Example



Color 1 — Tape Option 3 — 4

X 105 BT SINGLE (If Applicable)

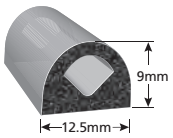
2 Rubber Seal Profile



Single and Dual Option

Tape Options:
NT = No Tape
HT = General Acrylic PSA
BT = 3M™ Bonded Tape System

"D" SECTIONS



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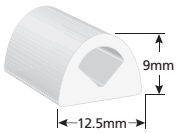
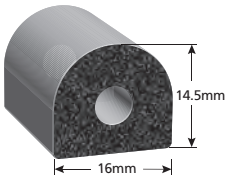


OW108



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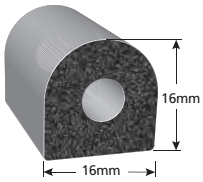

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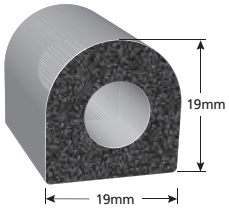

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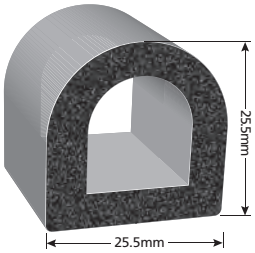

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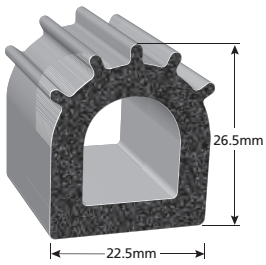

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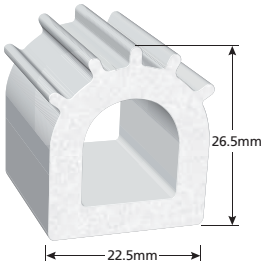

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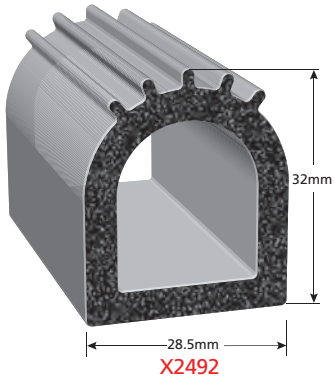

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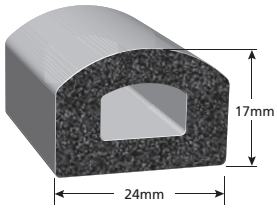

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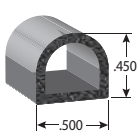

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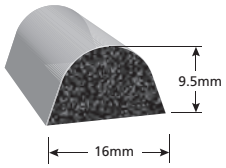

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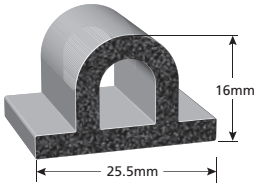

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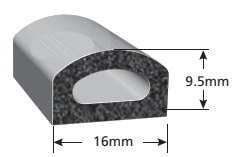

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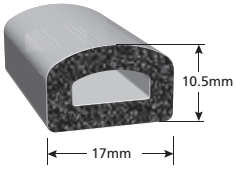

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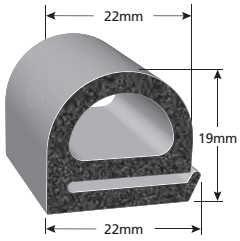

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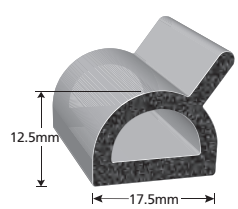

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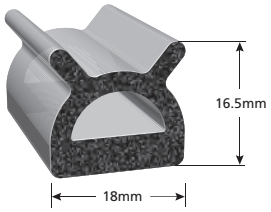

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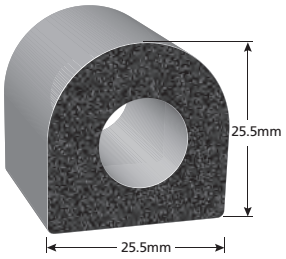

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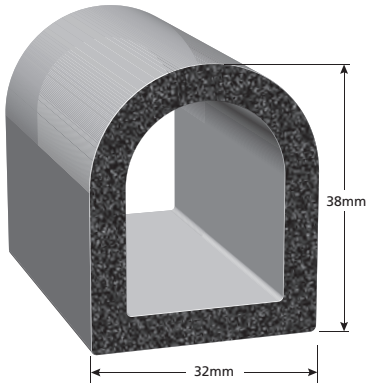

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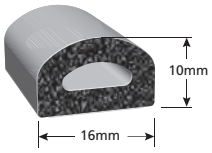

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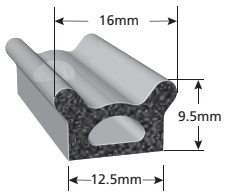

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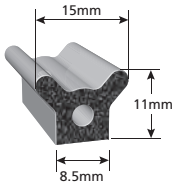
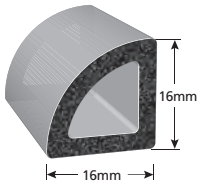


X2529

See page 42 for tape options

TRIANGLE SECTIONS



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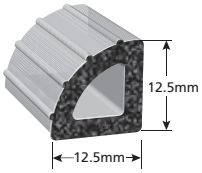

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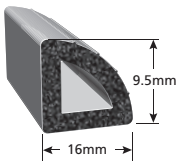

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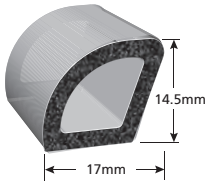

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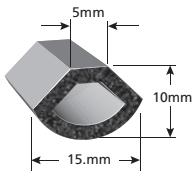


X1923

Adhesive Options

Choose the tape that fits your needs

"HT" GENERAL PURPOSE PRESSURE SENSITIVE ADHESIVE

This acrylic based adhesive is best used to hold the rubber seal in place while installed in a static application or compressed between two stationary objects. May be used in some light duty dynamic applications against a variety of substrates. Good heat performance -29˚C. to +70˚C.

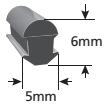
Please Note: During application ambient temperature must be above 16˚ C.

"BT" 3M™ HIGH STRENGTH TAPE SYSTEM

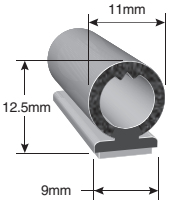
The ultimate bond between the rubber and substrate. Creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance, can be used under high loads of stress and force. Has low initial tack for easy re-positioning during installation and requires 72 hours of cure time for full bond strength. Good heat performance -29˚C. to +70˚C.

See our How to Install video at:
www.rubber-seal-install.info

PEDESTAL SEALS



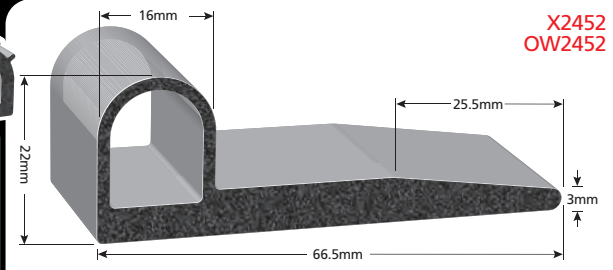
DD6109



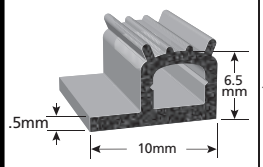
DD1604

RUBBER SEAL

"P" SEALS



X2452
OW2452



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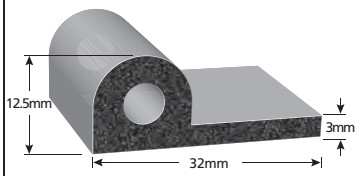
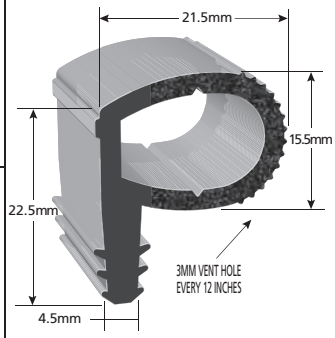
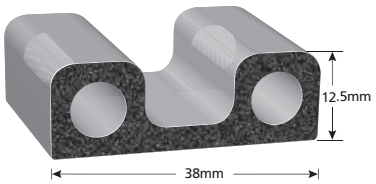


X2199

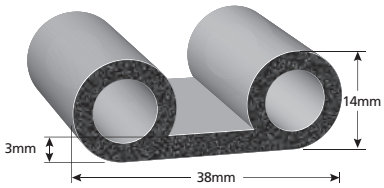


DD1612

LID SEALS

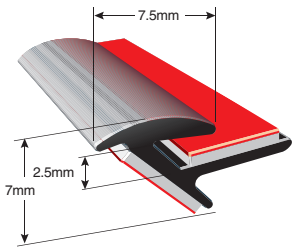


X402

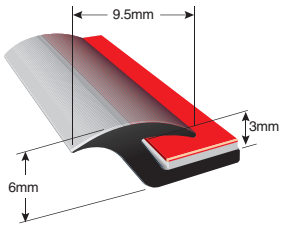


X1145

FENDER FLARE TRIMS

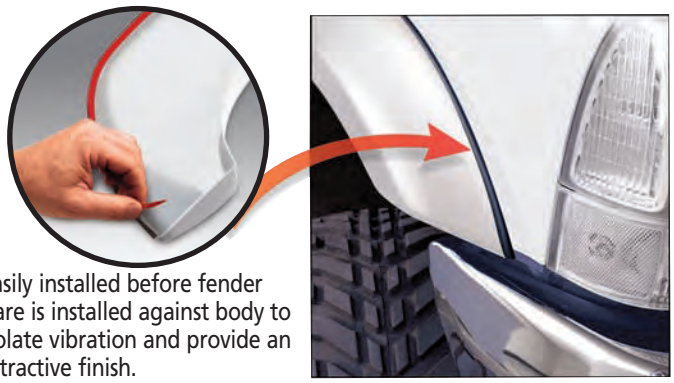


X1643BT
Dense



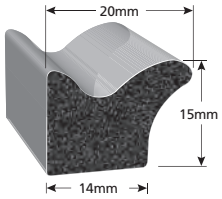
X1663BT
Dense

Fender Flare Trim is an ozone resistant EPDM rubber that mounts between the flare and the body. 3M™ automotive grade tape creates a solid bond between both surfaces.



Easily installed before fender flare is installed against body to isolate vibration and provide an attractive finish.

ADDITIONAL PROFILES



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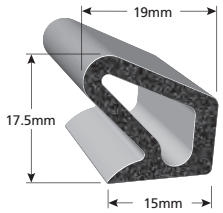

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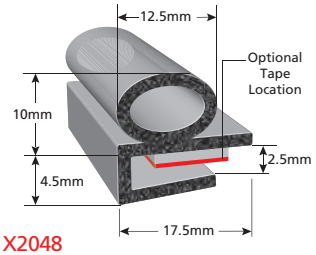
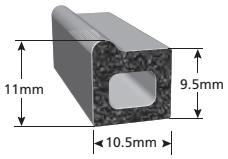


X2048



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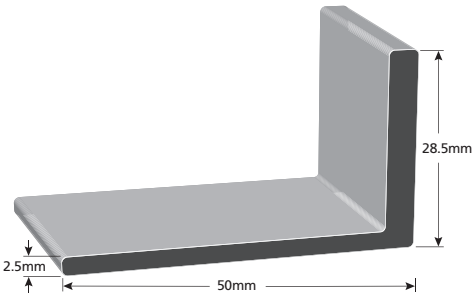


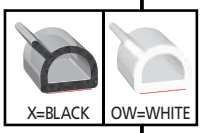
X2730

See page 42 for tape options

1-888-874-6565
TRIM-LOK® INC.
www.trimlok.com

RUBBER SEAL

Part Number Example

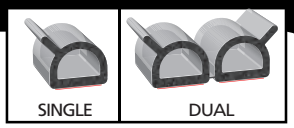


Color (1) Tape Option (3) (4)

X 105 BT SINGLE

(2) Rubber Seal Profile

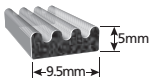
(If Applicable)



Single and Dual Option

Tape Options:
NT = No Tape
HT = General Acrylic PSA
BT = 3M™ Bonded Tape System

RIBBED SECTIONS



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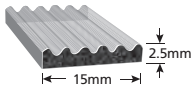

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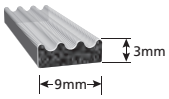

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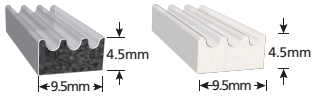
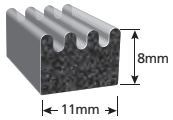


X113 OW113



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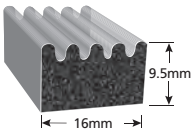
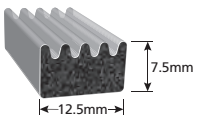


X103



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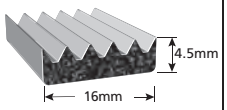

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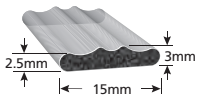

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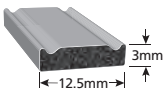

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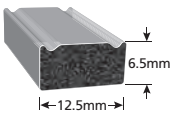

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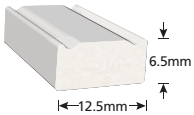
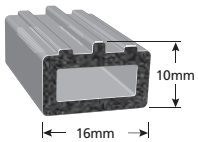


OW114



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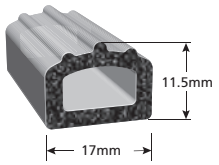
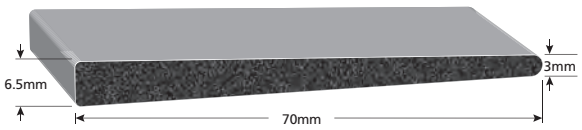


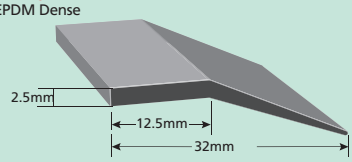
X2469

FLAP SECTIONS

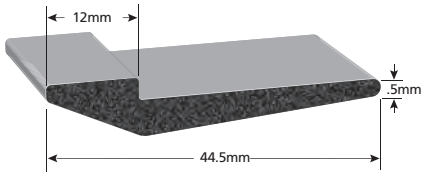
X2877



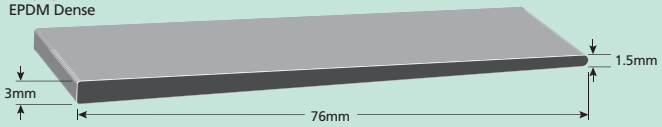
X2248
EPDM Dense



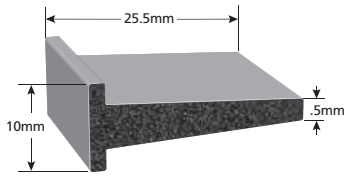
8B



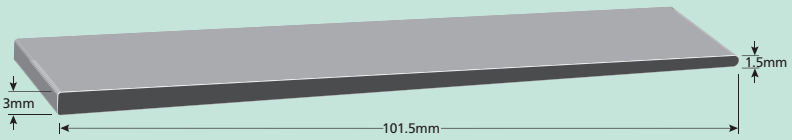
X2045
EPDM Dense



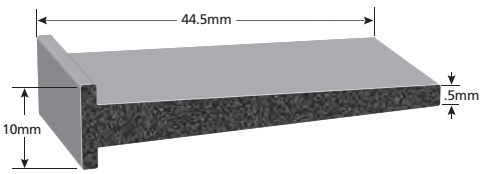
5B



X2064
EPDM Dense



6B



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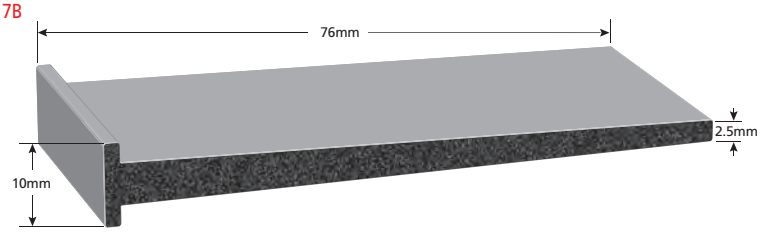
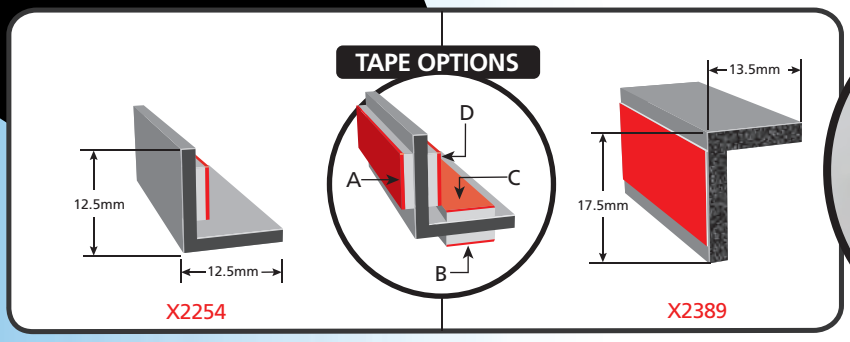


See page 42 for tape options

RUBBER SEAL

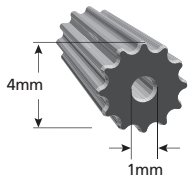
CORNER GUARD



X2254 X2389

See page 42 for tape options

SPLICE CORD & WELTING



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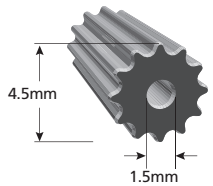
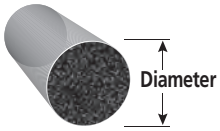


I11091

Profiles shown not to scale

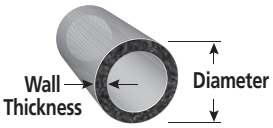
TUBING AND CORD

SOLID ROUND



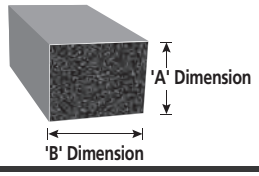
Part#	Diameter
X301	6.5mm
X303	9.5mm
X305	12.5mm
X307	16mm

TUBING



Part#	Diameter	Inside Dim.	Wall Thickness
X310	6mm	4.5mm	1mm
X311	7mm	5mm	1mm
X313	9.5mm	7mm	1mm
X315	11mm	9mm	1.5mm
X317	16mm	12mm	2mm
X319	19mm	14mm	2.5mm
*X321	25.5mm	2mm	3mm

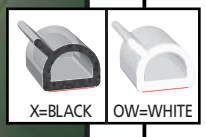
SOLID RECTANGLE



Part#	'A' Dim.	'B' Dim.
X272	6.5mm	13mm
X273	9.5mm	13mm
X274	6.5mm	19mm
X275	13mm	19mm
X1449	19mm	9.5mm
X1450	19mm	3mm
X268	6.5mm	6.5mm

FOR A WATER TIGHT SEAL!

Part Number Example

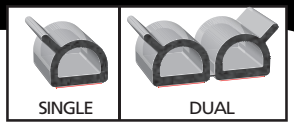


Color 1 | Tape Option 3 | 4

X 105 BT SINGLE

(If Applicable)

2 Rubber Seal Profile



Single and Dual Option

Tape Options:
NT = No Tape
HT = General Acrylic PSA
BT = 3M™ Bonded Tape System

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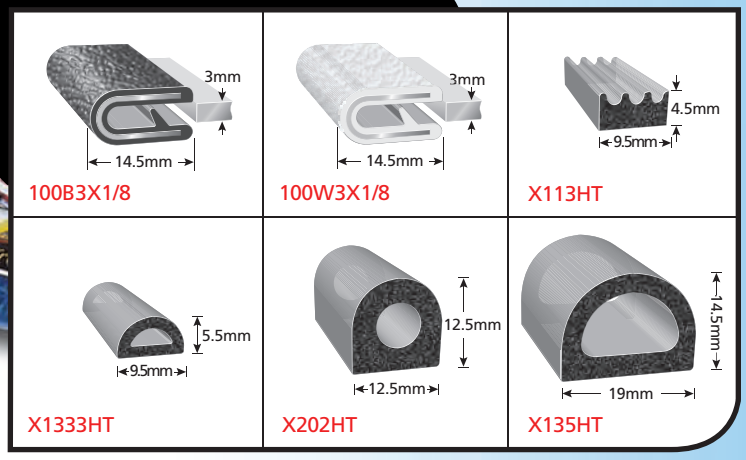
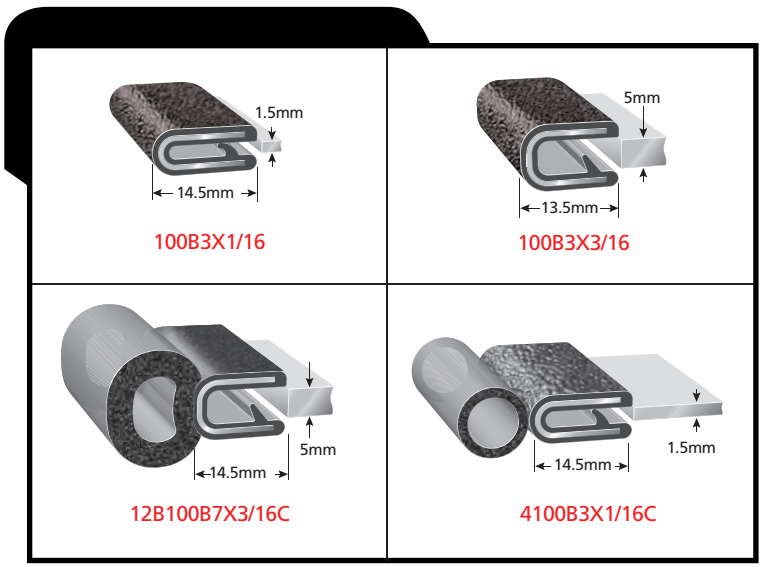
PACKAGING OPTIONS



OPTION 1

These boxes are designed to allow the customer to feel the part while still preserving the integrity of the packaging. This option also has a foldable tab allowing them to be hung on a peg or stacked on a shelf.

AM100B3X1/8-25	7.5 m per Pack	25 Packs per Box
AM100W3X1/8-25	7.5 m per Pack	25 Packs per Box
AMX113HT-50	15 m per Pack	25 Packs per Box
AMX202HT-25	7.5 m per Pack	25 Packs per Box
AMX1333HT-50	7.5 m per Pack	25 Packs per Box
AMX135HT-10	3 m per Pack	25 Packs per Box



OPTION 2

This packaging option is a hangable poly bag that captures and protects the parts.
This option is also available in for those customers that need a private label attached.

Hanging Polybag Option

Minimums and lead times may apply.

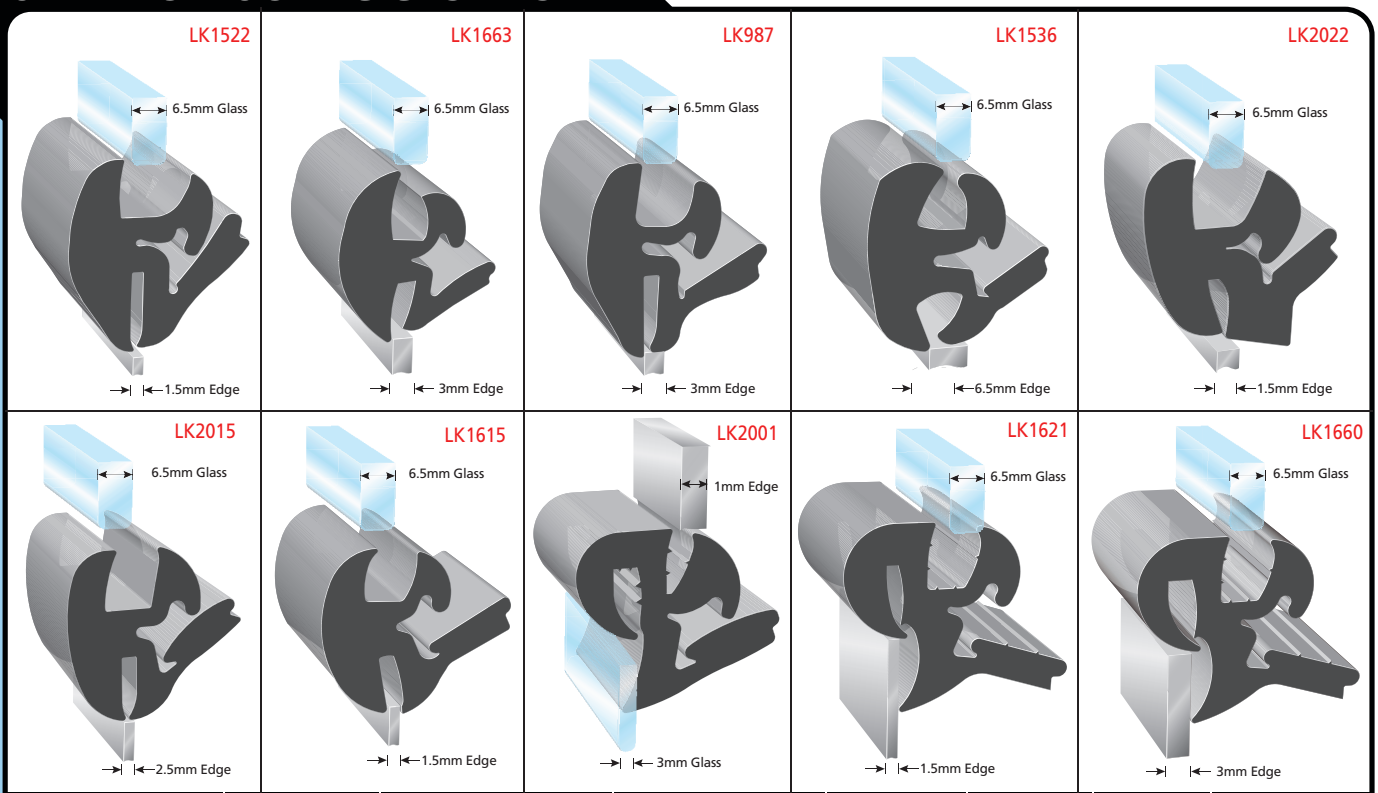
AMHC-100B3X1/16-25	7.5 m per Bag	20 Packs per Box
AMHC-100B3X3/16-25	7.5 m per Bag	20 Packs per Box
AMHC-12B100B7X3/16C-25	7.5 m per Bag	20 Packs per Box
AMHC-4100B3X1/16C-25	7.5 m per Bag	10 Packs per Box

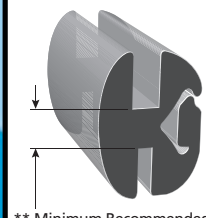
LOCKING GASKET

Locking Gasket is an EPDM dense rubber extrusion designed to lock in the installation of stationary windows or windshields. Locking Gaskets provide a secure seal between a metal or fiberglass body panel and a glass or plexiglas window. Available in one-piece and two-piece styles with a locking key, and are highly resistant to numerous environmental conditions. Slip coating available upon request.

- Resistance to Ozone — Excellent
- Water Absorption — Excellent
- Sunlight Aging — Excellent
- Low Temperature — Excellent
- General Temperature Rating -40˚C. to +100˚C.
- Flammability and Code Compliance — FMVSS 302

ONE-PIECE LOCKING GASKETS



	Part Number	Glass Panel Thickness	Body panel thickness	**Minimum recommended clearance between glass and edge	Overall Height	Minimum recommended radius of panel opening	Weight per Kg.
Installed Profile Example  ** Minimum Recommended Clearance	LK1522	5mm – 6.5mm	1mm – 1.5mm	7.5mm	27mm	63.5mm	0.125 kg
	LK1663	5mm – 6.5mm	2.5mm – 3.5mm	5.5mm	23mm	38mm	0.089 kg
	LK987	5mm – 6.5mm	2.5mm – 3.5mm	6.5mm	27.5mm	63.5mm	0.112 kg
	LK1536	5mm – 6.5mm	5mm – 6.5mm	10.5mm	27mm	89mm	0.102 kg
	LK2022	6.5 mm – 8mm	1mm – 2mm	7 mm	24.5 mm	63.5mm	0.147 kg
	LK2015	5mm – 6.5mm	2mm – 2.5mm	6.5mm	24. mm	63.5mm	0.107 kg
	LK1615	5mm – 6.5mm	1.5mm – 2.5mm	7.5mm	23mm	63.5mm	0.125kg
	LK2001	3mm – 3.5mm	1mm – 1.5mm	*4mm	25.5mm	63.5mm	0.130 kg
	LK1621	5mm – 6.5mm	1mm – 2mm	*3.5mm	24mm	51mm	0.118 kg
	LK1660	5mm – 6.5mm	2mm – 3.5mm	*3.5mm	25.5mm	51mm	0.133 kg

* Offset dimension between glass and body panel.

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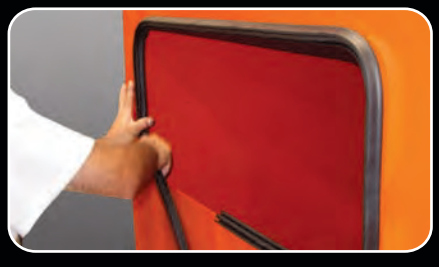
LOCKING GASKET

INSTALLATION



1. Secure Locking Gasket to body panel.

2. Lubricate Locking Gasket. Then slide glass in bottom first.

3. Finish working rubber around glass with tools found on pages 40-41.

TWO-PIECE LOCKING GASKETS

Part 1

See our How to Install video at:
www.locking-gasket-install.info

LK1035

LK1179

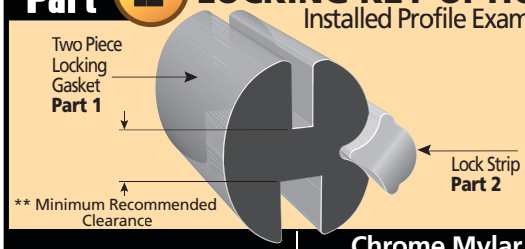
LK1488

LK1456

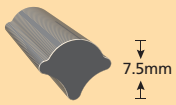
LK1696

Part 2 LOCKING KEY OPTION

Installed Profile Example



Black Insert Key

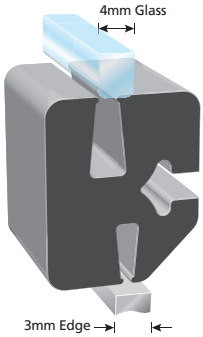


LK937

Chrome Mylar Strip Insert Key

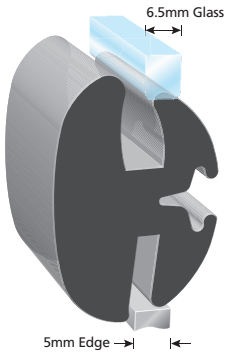
LK723C

LK1573



LK2016

LK2004



See page 40-41 for more information on Locking Gasket installation tools.

Part Number	Glass panel thickness	Body panel thickness	**Minimum recommended clearance between glass and edge	Overall Height	Minimum recommended radius of panel opening	Weight per Kg.	Matching black insert key part number (part 2)	Matching chrome insert key part number (part 2)
LK1035	5mm – 6.5mm	1.5mm – 2.5mm	6mm	21.5mm	57mm	0.070 kg	LK937	LK723C
LK1179	5mm – 6.5mm	2.5mm – 3.5mm	7.5mm	28mm	63.5mm	0.126 kg	LK937	LK723C
LK1488	5mm – 6.5mm	5mm – 6.5mm	7.5mm	25.5mm	89mm	0.092kg	LK937	LK723C
LK1456	5mm – 6.5mm	4.5mm – 5mm	7.5mm	24mm	51mm	0.090 kg	LK937	LK723C
LK1696	3.5mm – 6.5mm	4.5mm – 5mm	6.5mm	24mm	51mm	0.088 kg	LK937	LK723C
LK1573	3mm – 4.5mm	2.5mm – 3.5mm	6mm	24.5mm	101.5mm	0.131 kg	LK937	LK723C
LK2016	4.5mm – 5.5mm	2.5mm – 3.5mm	6.5mm	33mm	101.5mm	0.163 kg	LK937	LK723C
LK2004	4.5mm – 5.5mm	2.5mm – 3mm	9mm	27mm	63.5mm	0.109 kg	LK937	LK723C

TOOLS AND ACCESSORIES

Ⓐ Instant Adhesive
A superior adhesive bond on "hard to glue" surfaces that creates a secure seal on corners and joints. It protects TRIM-LOK products against harsh conditions by bonding ends securely. This product bonds rubber, plastic, fiberglass, metal, wood, paper, leather, and foam. It cures in 0 – 0.25 seconds with a temperature rating of -7°C. to +66°C., with full cure in 24 hours.
20g net weight per bottle
STOCK #4401TL

Ⓑ Straight Edge Clipper
A compact hand-held tool that creates a professional appearance on most applications. Product comes with 2 replacement blades.
(2 blades/pkg.)
STOCK #WCSC1
Replacement Blades #RBA

Ⓒ EC-1 Tool
General purpose cutter.
STOCK #EC-1

Ⓓ Handheld Roller
A handheld roller to assist with the correct application pressure needed for all Rubber Seal adhesives.
STOCK #HR-1

Ⓔ Ball End for 1-piece Locking Gasket
This tool has a small, round steel ball on the end. Once the steel ball is inserted down into the rubber gasket, it is very difficult for it to come out. If it should slip out of the gasket, there is less of a chance you will scratch the paint of the vehicle you are working on.
STOCK #365-0007

Ⓕ Lock Strip Insertion
Features off-set handle to keep hands away from glass and two double end tips that will fit most applications. The unique design allows the tip to swivel 90 Degrees. Intended for 2-piece locking gaskets.
STOCK #365-0008

Ⓖ Plastic Installation Tool
Specifically designed to ensure a safe, easy, and efficient installation of one piece Locking Gaskets for stationary windows and other glass applications.
STOCK #365-0003

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www.trimlok.com

Ⓗ Rubber Seal 90˚ Miter Tool

Heavy-duty construction provides clean, 90˚ miter cuts with minimal effort. Blade opens 11mm. Larger rubber seal parts may be cut by compressing the overall height.
STOCK# GS849RS
Blade Replacement #GS848RS

Ⓘ 90˚ Miter Tool

A perfect miter with the close of your hand! This tool is designed to miter, notch or trim a variety of materials, including metals, plastics, and mitering metal core trim. Blade opens 6.35mm.
STOCK #GSS851
Blade Replacement #GS850

Ⓙ Locking Gasket Tool Kit

Specifically designed to ensure a safe, easy and efficient installation of Locking Gaskets for stationary windows and other glass applications.
STOCK #365-0000

Ⓚ Pneumatic Hammer

This palm size pneumatic hammer applies trims and seals where speed and high volume installations are essential. This product eliminates the need for a variety of cumbersome hammers and mallets.
STOCK #AH-1
O-Ring Replacement Kit #AS-OK-151
Tip #AH-T-15-SS

Ⓛ Gasket Rope Insert

This handy gasket rope insert tool is designed to ease the rope under the lip and seat it in the groove of the gasket. It comes with a sturdy 6.10 meter rope.
STOCK #365-0005

Ⓜ Pigtail for 1-piece Locking Gasket

It can be difficult to fold the self-locking rubber into the locking part. This tool solves this problem by rolling the locking lip into the body easily.
STOCK #365-0006

Utilizing the Right Material

EPDM (Ethylene-Propylene-Diene-Monomer) is well known for its excellent ozone, weathering and aging resistance. It also has excellent water and steam resistance, maintains its flexibility at low temperatures, features excellent resistance to alkalis, acids and oxygenated solvents, and is very color stable. It is not recommended for resistance to oil, gasoline and hydrocarbon solvents. EPDM is found in a wide range of applications and is excellent for outdoor use.

Neoprene (Polychloroprene) has moderate resistance to oils and gasoline. It features good flame resistance, weathers well and has very good resistance to abrasion, flex cracking, alkalis and acids. However, expect poor resistance to aromatic and oxygenated solvents and limited flexibility at low temperatures. Neoprene is generally considered an excellent all-purpose elastomer with a solid balance of properties and few limitations.

Nitrile (Acrylonitrile-Butadiene) has very good oil and abrasion resistance to alkalis and acids. Nitrile must be specially compounded for resistance to ozone, sunlight and natural aging. It has poor resistance to oxygenated solvents. Nitrile is superior to neoprene in oil and solvent resistance, but is not recommended for applications where it is exposed to severe weathering.

Nitrile PVC provides premium performance and long-term reliability in very harsh and corrosive environments. Has exceptional resistance to heat aging and a broad range of fuels, solvents and chemicals makes it ideal for many demanding aerospace, automotive and industrial applications. Fluoroelastomers also offer excellent resistance to weather, ozone, oxygen and sunlight, and are inherently more flame retardant than hydrocarbon rubbers. Fluoroelastomers have poor resistance to ketones, ester, ethers, amines and aqueous bases (e.g., ammonia and sodium hydroxide).

TPE (Thermoplastic Elastomers) are materials that have the properties and performance of rubber, but are processed like thermoplastics. Performance properties are similar to conventional thermosets such as EPDM or neoprene. TPE has good direct flame resistance as well as aliphatic and aromatic hydrocarbon solvents, oil and gasoline.

PVC has excellent impact strength, good resilience, tensile strength, abrasion resistance and maintains flexibility at lower temperatures. It is not the polymer of choice when resistance to oil, gasoline and hydrocarbon solvents is required.

Silicone Rubber offers good resistance to extreme temperature, being able to operate normally from -46°C. to 260°C.+ while retaining flexibility. And, at extreme temperatures, silicone's tensile strength, elongation, tear strength and compression set can be far superior to conventional rubbers.

CLEANING AND APPLICATION INSTRUCTIONS

Regardless of what bonding surface you apply the gasket to, it must be clean and free of surface contaminants such as oils, greases, mold releases and dirt in general. Most bonding failures are not due to the adhesive failing but, instead the failure to properly clean the surfaces. Prior to applying any of these adhesives, clean surface with 50% denatured alcohol and 50% water solution.

Choosing the Right Adhesive

ADHESIVE OPTIONS

BT **3M™ BONDED TAPE SYSTEM**

The ultimate bond to the rubber and the ultimate bond to the substrate. Specifically designed to perform in dynamic applications ,this engineered tape system creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance, low initial tack for easy repositioning during installation and needs 72 hours of cure time to come to full bond strength. Good heat performance -29˚C to +70˚C.

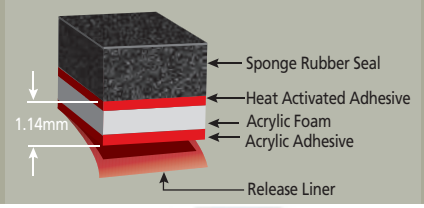
HT **STANDARD PRESSURE SENSITIVE ADHESIVE**

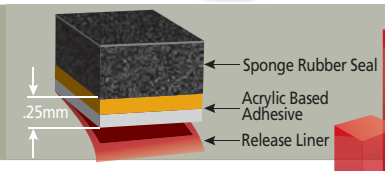
This acrylic based adhesive is best when used to hold the rubber seal in place in a static application or compressed between two stationary objects. May be used in some light duty dynamic applications against a variety of substrates. Good heat performance -29˚C to +70˚C.

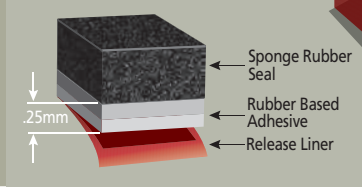
HTR **HIGH TACK PRESSURE SENSITIVE ADHESIVE**

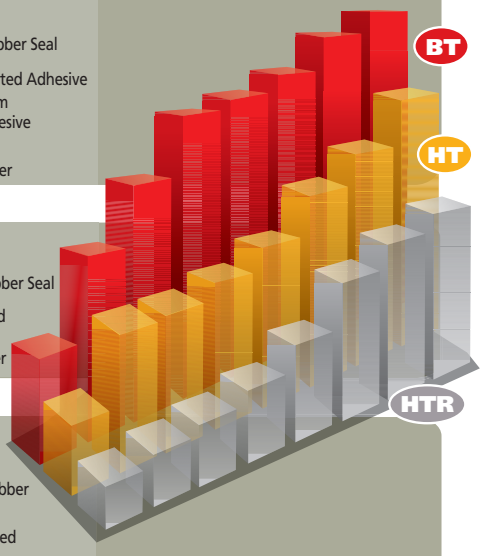
This rubber based adhesive is best when used to hold the rubber seal in place while installing in static applications or compressed between two stationary objects. HTR has better initial tack as well as adhering to some difficult bond surfaces such as polypropylene and polyethylene. Heat limitations -29˚C to +54˚C.

ADHESIVE CROSS SECTION









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TRIM-LOK® INC.
www.trimlok.com

ADDITIONAL CAPABILITIES

Trim-Lok's Quality is First!

Since 1971 customer satisfaction has been our number one priority. Our objective is to ship quality and reliable products to all of our valued customers. Our goal is to maintain a Quality Management System that meets or exceeds the requirements of ISO/TS 16949 and ISO 9001.

Trim-Lok's Service

Trim-Lok's Mission is "To be the leader and trusted supplier of choice for innovative Trim and Seal solutions." With over 40 years of consistent growth Trim-Lok has proven to its customers that premier customer service and quality is the priority. Trim-Lok has provided support to their customers by shipping on time for both off-the-shelf and custom extruded parts.

Trim-Lok Custom Fabricated Solutions

Trim-Lok brings the most experienced team in the industry toward the development of custom fabricated solutions across all of the industries it serves. Trim-Lok's product development assistance unifies industrial design, engineering rigid prototyping and manufacturing to serve their customers. Trim-Lok's product development team brings high caliber mechanical design, excellent materials knowledge, and strong manufacturing expertise. All of our processes involve continuous improvement and our employees are recognized for their contributions to this end. All aspects of Trim-Lok from custom design to engineered solutions to on-time deliveries are centered around our highest priority – Keeping our customers satisfied.

TRIM-LOK'S CAPABILITIES & DELIVERABLES

MATERIALS

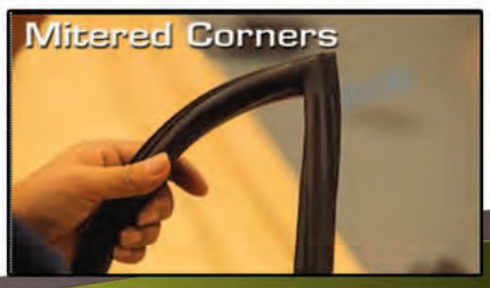
Rubber

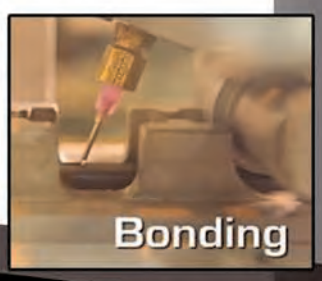
- EPDM (Ethylene-Propylene-Diene Monomer) - Sponge and various durometers of Dense
- Nitrile (BUNA-N) - Dense
- Nitrile PVC (N/PVC) - Sponge
- Neoprene (CR, Polychloroprene) - Sponge and various durometers of Dense
- Silicone (SI) - Sponge and various durometers of Dense

Plastic

- TPE, TPO, TPR, TPU, TPV
- PVC - Flame Resistant
- PVC - Flexible and Rigid
- Polyethylene (HDPE, LDPE, LLDPE)
- Acrylonitrile-Butadiene-Styrene (ABS)
- Polypropylene
- Polycarbonate

- Single and Co-Extrusions
- High Tolerance Splicing
- Plastic Welding
- Pressure Sensitive Adhesives
- Continuous or Cut to Length
- Custom Design/Profile
- Custom Kit Assemblies
- Private Label Packaging
- Custom Color Matching
- Notching
- In-line Printing
- Mitered Corners and Frame Assemblies
- Hot Bonded Corners
- Cold Bonded Corners
- Injection Molded Corners
- Film Splicing
- Drilling / Punching
- Decorative Mylar Application
- Slip Coating





MATERIALS EXPERTS IN:

RUBBER

EPDM

NITRILE

NITRILE PVC

NEOPRENE

SILICONE

PLASTIC

TPE, TPO, TPR, TPU, TPV

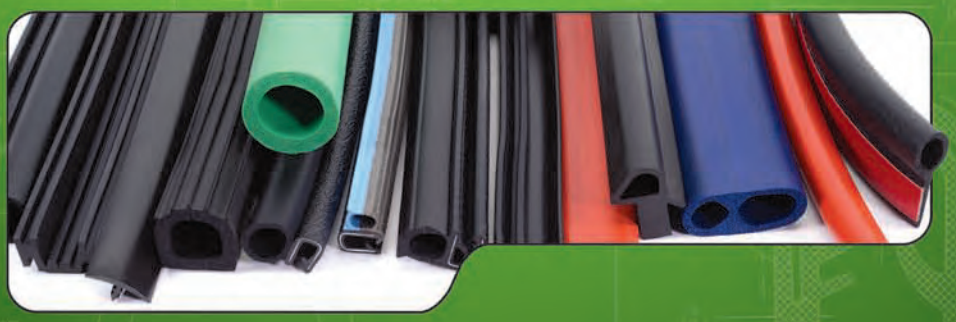
PVC

POLYETHYLENE

ACRYLONITRILE-BUTADIENE-STYRENE

POLYPROPYLENE

POLYCARBONATE



TRIM-LOK, INCORPORATED LIMITED WARRANTY

Trim-Lok®, Inc. warrants all applicable products to be free from defects in material and workmanship for a period of ninety (90) days from date of purchase. This warranty does not include damage to products resulting from accident, misuse, improper installation or storage, and unauthorized alterations. Trim-Lok's warranty obligation shall be limited to furnishing substitute products for original products, which in Trim-Lok's sole judgement, have proven defective in material or workmanship within the ninety (90) day warranty period. Any implied warranties of merchantability or propriety for any particular purpose, shall be strictly limited in duration to that of the express warranty set forth above. In no event shall Trim-Lok be liable for any special, incidental or consequential damages resulting from the manufacture, sale, or use of these products under any legal theory. Said damages shall include, but not be limited to, lost profits, damage to property, or damages for personal injury. Trim-Lok's liability shall in no case exceed the price paid for the product claimed to be defective.

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NOTE:

Some ingredients used in these products, or their component materials, may not be compatible with certain surfaces. These ingredients may cause staining and or other consequential damages.

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